SERVICE AND TECHNICAL SUPPORT
MANUAL
Single Stage, PSC Blower Motor
35” Tall, High Efficiency Condensing Gas Furnace
R9MSB0801716 (A Series Only)
R9MSB (All B Series)

Save this manual for future reference.

Safety Labeling and Signal Words

DANGER, WARNING, CAUTION, and NOTE
The signal words DANGER, WARNING, CAUTION, and NOTE are used to identify levels of hazard seriousness. The signal word DANGER is only used on product labels to signify an immediate hazard. The signal words WARNING, CAUTION, and NOTE will be used on product labels and throughout this manual and other manuals that may apply to the product.

DANGER – Immediate hazards which will result in severe personal injury or death.

WARNING – Hazards or unsafe practices which could result in severe personal injury or death.

CAUTION – Hazards or unsafe practices which may result in minor personal injury or product or property damage.

NOTE – Used to highlight suggestions which will result in enhanced installation, reliability, or operation.

Signal Words in Manuals
The signal word WARNING is used throughout this manual in the following manner:

⚠️ WARNING

The signal word CAUTION is used throughout this manual in the following manner:

⚠️ CAUTION

Signal Words on Product Labeling
Signal words are used in combination with colors and/or pictures on product labels.

⚠️ Safety–alert symbol
When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury.

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MODELS

R9MSB0601716B
R9MSB0801716A
R9MSB0801716B
R9MSB1002120B
R9MSB1202420B

Use of the AHRI Certified TM Mark indicates a manufacturer’s participation in the program. For verification of certification for individual products, go to www.ahridirectory.org.

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SAFETY CONSIDERATIONS

Improper installation, adjustment, alteration, service, maintenance, or use can cause explosion, fire, electrical shock, or other conditions which may cause death, personal injury, or property damage. Consult a qualified installer, service agency, or your distributor or branch for information or assistance. The qualified installer or agency must use factory-authorized kits or accessories when modifying this product. Refer to the individual instructions packaged with the kits or accessories when installing.

Follow all safety codes. Wear safety glasses, protective clothing, and work gloves. Use quenching cloth for brazing operations. Have fire extinguisher available. Read these instructions thoroughly and follow all warnings or cautions included in literature and attached to the unit. Consult local building codes, the current editions of the National Fuel Gas Code (NFCG) NFPA 54/ANSI Z223.1, and the National Electrical Code (NEC) NFPA 70.

In Canada refer to the current editions of the National standards of Canada CAN/CSA–B149.1 and .2 Natural Gas and Propane Installation Codes, and Canadian Electrical Code CSA C22.1.

Recognize safety information. This is the safety–alert symbol ⚠️. When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury. Understand these signal words; DANGER, WARNING, and CAUTION. These words are used with the safety–alert symbol. DANGER identifies the most serious hazards which will result in severe personal injury or death. WARNING signifies hazards which could result in personal injury or death. CAUTION is used to identify unsafe practices which may result in minor personal injury or product and property damage. NOTE is used to highlight suggestions which will result in enhanced installation, reliability, or operation.

⚠️ WARNING

PERSONAL INJURY, AND/OR PROPERTY DAMAGE HAZARD
Failure to carefully read and follow this warning could result in equipment malfunction, property damage, personal injury and/or death. Installation or repairs made by unqualified persons could result in equipment malfunction, property damage, personal injury and/or death. The information contained in this manual is intended for use by a qualified service technician familiar with safety procedures and equipped with proper tools and test instruments. Installation must conform with local building codes and with the Natural Fuel Gas Code (NFCG) NFPA 54/ANSI Z223.1, and National standards of Canada CAN/CSA–B149.1 and .2 Natural Gas and Propane Installation Codes.

⚠️ WARNING

ELECTRICAL SHOCK HAZARD
Failure to follow this warning could cause personal injury or death. Before performing service or maintenance operations on unit, always turn off main power switch to unit and install lockout tag. Unit may have more than one power switch.

⚠️ WARNING

CARBON MONOXIDE POISONING AND FIRE HAZARD
Failure to follow safety warnings could result in personal injury, death, and/or property damage. This furnace is not designed for use in mobile homes, trailers or recreational vehicles.

⚠️ CAUTION

CUT HAZARD
Failure to follow this caution may result in damage personal injury. Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses and gloves when handling parts and servicing furnaces.
START–UP, ADJUSTMENT, AND SAFETY CHECK

NOTICE

IMPORTANT INSTALLATION AND START–UP PROCEDURES
Failure to follow this procedure may result in a nuisance smoke or odor complaint.
The manifold pressure, gas rate by meter clocking, temperature rise and operation must be checked after installation. Minor smoke and odor may be present temporarily after start–up from the manufacturing process. Some occupants are more sensitive to this minor smoke and odor. It is recommended that doors and windows be open during the first heat cycle.

General
1. Furnace must have a 115-v power supply properly connected and grounded.

NOTE: Proper polarity must be maintained for 115-v wiring. Control status indicator light flashes rapidly and furnace does not operate if polarity is incorrect or if the furnace is not grounded.

2. Thermostat wire connections at terminals R, W, G, and Y must be made at 24-v terminal block on furnace control.

3. Natural gas service pressure must not exceed 0.5 psig (14-in. w.c., 1125 Pa), but must be no less than 0.16 psig (4.5-in. w.c., 350 Pa).

4. Blower door must be in place to complete 115-v electrical circuit and supply power to the furnace components.

UNIT OPERATION HAZARD
Failure to follow this caution may result in intermittent unit operation or performance satisfaction.
These furnaces are equipped with a manual reset limit switch in burner assembly. This switch opens and shuts off power to the gas valve if an overheat condition (flame rollout) occurs in the burner assembly/enclosure. Correct inadequate combustion–air supply, improper gas pressure setting, improper burner or gas orifice positioning, or improper venting condition before resetting switch. DO NOT jumper this switch.

Before operating furnace, check flame rollout manual reset switch for continuity. If necessary, press button to reset switch.
EAC-1 (115vac) terminal is energized whenever blower operates. HUM (24vac) terminal is only energized when the low pressure switch (LPS) is closed on a call for heat.

CAUTION

Prime Condensate Trap with Water

WARNING

CARBON MONOXIDE POISONING HAZARD
Failure to follow these warnings could result in personal injury or death.
Failure to use a properly configured trap or NOT water-priming trap before operating furnace may allow positive pressure vent gases to enter the structure through drain tube. Vent gases contain carbon monoxide which is tasteless and odorless.

1. Remove upper and middle collector box drain plugs opposite of the condensate trap. (See Figure 10.)
2. Connect field-supplied 5/8-in. (16 mm) ID tube with attached funnel (see Figure 10) to upper collector box drain connection.
3. Pour one quart (liter) of water into funnel/tube. Water should run through collector box, overfill condensate trap, and flow into open field drain.
4. Remove funnel; replace collector box drain plug.
5. Connect field-supplied 5/8-in. (16 mm) ID tube to middle collector box drain port.
6. Pour one quart (liter) of water into funnel/tube. Water should run through collector box, overfill condensate trap, and flow into open field drain.
7. Remove funnel and tube from collector box and replace collector box drain plug.

Purge Gas Lines
If not previously done, purge the lines after all connections have been made and check for leaks.

WARNING

FIRE OR EXPLOSION HAZARD
Failure to follow this warning could result in personal injury, death, and/or property damage.
Never purge a gas line into a combustion chamber. Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections. A fire or explosion may result causing property damage, personal injury or loss of life.

Adjustments

WARNING

FIRE HAZARD
Failure to follow this warning could result in personal injury, death and/or property damage.
DO NOT bottom out gas valve regulator adjusting screw. This can result in unregulated manifold pressure and result in excess overfire and heat exchanger failures.
Tables have been provided in the furnace installation instructions to match the required orifice to the manifold pressure to the heat content and specific gravity of the gas. To do this:

1. Obtain average yearly gas heat value (at installed altitude) from local gas supplier.
2. Obtain average yearly gas specific gravity from local gas supplier.
3. Find installation altitude range for your installation in the manifold pressure tables in Table 4.
4. Find closest natural gas heat value and specific gravity in Table 4. Follow heat value and specific gravity lines to point of intersection to find orifice size and low-and-high heat manifold pressure settings for proper operation.
5. Check and verify burner orifice size in furnace. NEVER ASSUME ORIFICE SIZE. ALWAYS CHECK AND VERIFY.

6. Replace orifice with correct size, if required by Table 4. Use only factory-supplied orifices. See EXAMPLE 1.

EXAMPLE 1:

<table>
<thead>
<tr>
<th>Heating value</th>
<th>Specific gravity</th>
</tr>
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<tbody>
<tr>
<td>1050 Btu/cu ft</td>
<td>0.62</td>
</tr>
</tbody>
</table>

Therefore: Orifice No. 44

(Furnace is shipped with No. 44 orifices. In this example, all main burner orifices are the correct size and do not need to be changed to obtain proper input rate.)

Check Inlet Gas Pressure

The inlet gas pressure must be checked with the furnace operating in maximum heat. This is necessary to make sure the inlet gas pressure does not fall below the minimum pressure of 4.5 in. w.c.

1. Make sure the gas supply is turned off to the furnace and at the electric switch on the gas valve.
2. Loosen set screw on inlet tower pressure tap no more than one full turn with a 3/32-in. hex wrench or remove the 1/8-in. NPT plug from the inlet pressure tap on the gas valve.
3. Connect a manometer to the inlet pressure tap on gas valve.
4. Turn on furnace power supply.
5. Turn gas supply manual shutoff valve to ON position.
6. Turn furnace gas valve switch to ON position.
7. Jumper R and W thermostat connections at the furnace control board.
8. When main burners ignite, confirm inlet gas pressure is between 4.5 in. w.c. (1125 Pa) and 13.6 in. w.c. (3388 Pa).
9. Remove jumper across thermostat connections to terminate call for heat. Wait until the blower off delay is completed.

NOTICE

If orifice hole appears damaged or it is suspected to have been redrilled, check orifice hole with a numbered drill bit of correct size. Never redrill an orifice. A burr-free and squarely aligned orifice hole is essential for proper flame characteristics.

In the USA, the input rating for altitudes above 2000 ft. (610 M) must be reduced by 2 percent for each 1000 ft. (305 M) above sea level refer to Table 2. The natural gas manifold pressures in Table 4 adjust for BOTH altitude and natural gas heating value.

In Canada, the input rating must be reduced by 5 percent for altitudes above 2000 ft. (609.6M) altitude from local gas supplier. Therefore: Orifice No. 44.

NOTE: For Canadian altitudes of 2000 to 4500 ft. (610 to 1372 M), use USA altitudes of 2001 to 3000 ft. (611 to 914 M) in Table 4.

To adjust manifold pressure to obtain the proper input rate, first, determine if the furnace has the correct orifice installed. At higher altitudes or different gas heat contents, it may be necessary to change the factory orifice to a different orifice.

Figure 1 – Orifice Hole

For proper operation and long term reliability the furnace input rate must be within +/-2 percent of input rate on furnace rating plate, or as adjusted for altitude.

The gas input rate on rating plate is for installations at altitudes up to 2000 ft. (609.6M).

The NATURAL GAS manifold pressure adjustments in Table 4 compensate for BOTH altitude AND gas heating value. DO NOT apply an additional de-rate factor to the pressures shown in Table 4. The values in this Table and NOT referenced to sea level; they are AS-MEASURED AT ALTITUDE.

The heating content of natural gas at altitude may already provide for a reduction in capacity or altitude. Refer to Table 4. No adjustments to the furnace may be necessary at altitude for certain gas heating values.

Refer to the instructions provided in the factory-specified Propane conversion kit for instructions for setting gas manifold pressures for Propane applications.

In the USA, the input rating for altitudes above 2000 ft. (610 M) must be reduced by 2 percent for each 1000 ft. (305 M) above sea level refer to Table 2. The natural gas manifold pressures in Table 4 adjust for BOTH altitude and natural gas heating value.

In Canada, the input rating must be reduced by 5 percent for altitudes of 2000 ft. to 4500 ft. (610 to 1372 M) above sea level. The natural gas manifold pressures in Table 4 adjust for BOTH altitude and natural gas heating value.

NOTE: For Canadian altitudes of 2000 to 4500 ft. (610 to 1372 M), use USA altitudes of 2001 to 3000 ft. (611 to 914 M) in Table 4.

To adjust manifold pressure to obtain the proper input rate, first, determine if the furnace has the correct orifice installed. At higher altitudes or different gas heat contents, it may be necessary to change the factory orifice to a different orifice.
10. Turn furnace gas valve electric switch to OFF position.
11. Turn gas supply manual shutoff valve to OFF position.
12. Turn off furnace power supply.
13. Remove manometer from the inlet pressure tap of the gas valve.

**WARNING**

**FIRE HAZARD**
Failure to follow this warning could result in personal injury, death, and/or property damage.
Inlet pressure tap set screw must be tightened and 1/8-in. NPT pipe plug must be installed to prevent gas leaks.

14. Tighten set screw on inlet tower pressure tap with 3/32-in. hex wrench, or if 1/8-in. NPT plug was removed, apply pipe dope sparingly to end of plug and re-install in the gas valve.

**Adjust Manifold Pressure**

1. Adjust manifold pressure to obtain proper gas input rate. (See Figure 3.)
   a. Turn gas valve ON/OFF switch to OFF.
   b. Loosen set screw on manifold tower pressure tap no more than one full turn with a 3/32-in. hex wrench, or remove the 1/8 inch NPT plug from the manifold-pressure tap on the gas valve.
   c. Connect a water column manometer or similar device to manifold pressure tap.
   d. Turn gas valve ON/OFF switch to ON.
   e. Manually close blower door switch.
   f. Jumper R and W thermostat connections on control to start furnace. (See Figure 2.)
   g. Remove regulator adjustment cap from gas valve pressure regulator (See Figure 3.) and turn adjusting screw (3/16 or smaller flat-tipped screwdriver) counterclockwise (out) to decrease input rate or clockwise (in) to increase input rate.

**NOTICE**

DO NOT set low-heat manifold pressure less than 2.8-in. w.c. (697 Pa) or more than 3.8-in. w.c. (947 Pa) for natural gas. If required manifold pressure is outside this range, change main burner orifices.

h. When correct input is obtained, replace cap that conceals gas valve regulator adjustment screws.

Main burner flame should be clear blue, almost transparent (See Figure 12.)

i. Remove jumper R to W.

2. Verify natural gas input rate by clocking meter.

**NOTE:** Contact your HVAC distributor or gas supplier for metric gas meter Tables, if required.

a. Turn off all other gas appliances and pilots served by the meter.
b. Jumper R to W.
c. Run furnace for 3 minutes.
d. Measure time (in sec) for gas meter to complete 1 revolution and note reading. The 2 or 5 cubic feet dial provides a more accurate measurement of gas flow.
e. Refer to Table 3 for cubic ft. of gas per hr.
f. Multiply gas rate cu ft./hr by heating value (Btuh/cu ft.) to obtain input. If clocked rate does not match required input from Step 1, increase manifold pressure to increase input or decrease manifold pressure to decrease input. Repeat steps b through e until correct input is achieved. Re-install regulator seal cap on gas valve.
g. If clocked rate does not match required input from Step 1, increase manifold pressure to increase input or decrease manifold pressure to decrease input. Repeat steps b through e of Step 1 until correct heat input is achieved. Re--install regulator seal cap on gas valve.

3. Restore furnace to normal operating condition.

a. Turn gas valve ON/OFF switch to OFF.
b. Remove water column manometer or similar device from manifold pressure tap.
c. Tighten set screw on manifold tower pressure tap with 3/32-in. hex wrench, or if 1/8-in. NPT plug was removed, apply pipe dope sparingly to end of plug and reinstall in the gas valve.
d. Turn gas valve ON/OFF switch to ON.
e. Check for gas leaks and verify furnace operation.

**WARNING**

**FIRE HAZARD**
Failure to follow this warning could result in personal injury, death, and/or property damage.
Manifold pressure tap set screw must be tightened and 1/8-in. NPT pipe plug must be installed to prevent gas leaks.
Figure 2 – Example of Single Stage Furnace Control

Adjust Temperature Rise

NOTE: Blower door must be installed when taking temperature rise reading. Leaving blower door off will result in incorrect temperature measurements, due to possible changes in duct static pressure and airflow.

⚠️ CAUTION

FURNACE DAMAGE HAZARD

Failure to follow this caution may result in:
- Overheating the heat exchangers or condensing flue gases in heat exchanger areas not designed for condensate.
- Shortened furnace life.
- Component damage.

Temperature rise must be within limits specified on furnace rating plate. Recommended operation is at midpoint of rise range or slightly above.

Jumper R to W to check gas-heat temperature rise. Do not exceed temperature rise ranges specified on unit rating plate.

This furnace must operate within the temperature rise ranges specified on the furnace rating plate. Determine the air temperature as follows:

1. Place duct thermometers in return and supply ducts as close to furnace as possible. Be sure thermometers do not “see” heat exchangers so that radiant heat does not affect thermometer readings. This is particularly important with straight-run ducts.
2. When thermometer readings stabilize, subtract return–air temperature from supply–air temperature to determine temperature rise.

If the temperature rise is outside this range, check the following:
1. Gas input rate.
2. Derate for altitude if applicable.
3. Return and supply ducts for excessive restrictions causing static pressures greater than 0.50–in. w.c. (125 Pa)
4. Adjust temperature rise by adjusting blower speed.
   - Increase blower speed to reduce temperature rise.
   - Decrease blower speed to increase temperature rise.
WARNING
ELECTRICAL OPERATION HAZARD
Failure to follow this warning could result in personal injury or death.
Disconnect 115vac electrical power before changing speed tap.
(Read following caution before changing taps).

CAUTION
UNIT DAMAGE HAZARD
To avoid operating outside the rise range and avoid component damage:
Refer to the Air Delivery Tables to determine which airflow and settings are allowed for proper heating airflow. DO NOT use the highlighted settings for Heating airflow. The highlighted settings are to be used for Cooling and Continuous Fan ONLY.

Change the blower speed taps as required to maintain proper temperature rise for Heating and Cooling as described above. To change blower motor speed selections for heating mode, remove blower motor lead from control HEAT terminal(s). (See Figure 2) Select desired blower motor speed lead(s) from the other motor leads and relocate it/them to HEAT (heating blower tap) terminal(s). Reconnect original lead on SPARE terminal.

Adjust Blower Off Delay (Heat Mode)
If desired, the main blower off time delay period may be lengthened or shortened when operating in the heating mode to provide greater comfort. For position and location of jumpers on control center. (See Figure 2 and Figure 16) The blower off-delay has four adjustable settings from 90 sec to 180 sec. (See Table 1) To change the blower off delay setting, move the jumper from one set of pins on the control to the pins used for the desired blower off delay. Factory blower off-delay setting is 120 sec.

Table 1 – Blower Off Delay Jumper Positions

<table>
<thead>
<tr>
<th>PINS</th>
<th>1 AND 2</th>
<th>2 AND 3</th>
<th>3 AND 4</th>
<th>4 AND 5</th>
</tr>
</thead>
<tbody>
<tr>
<td>Time (in sec.)</td>
<td>90</td>
<td>120</td>
<td>150</td>
<td>180</td>
</tr>
</tbody>
</table>

Adjust Cooling Airflow
The cooling airflow can be set from the remaining blower speed taps. Refer to the Air Delivery Table (see Table 5) in these instructions.

CAUTION
FURNACE OVERHEATING HAZARD
Failure to follow this caution may result in reduced furnace life.
Recheck temperature rise. It must be within limits specified on the rating plate. Recommended operation is at the mid–point of rise range or slightly above.

Adjust Thermostat Heat Anticipator
Mechanical thermostat: Set thermostat heat anticipator to match the amp. draw of the electrical components in the R-W circuit. Accurate amp. draw readings can be obtained at the wires normally connected to thermostat sub-base terminals, R and W. The thermostat anticipator should NOT be in the circuit while measuring current.

1. Remove thermostat from sub-base or from wall.
2. Connect an amp. meter across the R and W sub-base terminals or R and W wires at wall.
3. Record amp. draw across terminals when furnace is in low heat and after blower starts.
4. Set heat anticipator on thermostat per thermostat instructions and install on sub-base or wall.
5. Install blower access door.

Electronic thermostat: Set cycle rate for 3 cycles per hr.

Check Safety Controls
The flame sensor, gas valve, and pressure switch were all checked in the Start–up procedure section as part of normal operation.

1. Check Main Limit Switch
This control shuts off combustion system and energizes air–circuiting blower motor, if furnace overheats. By using this method to check the temperature limit control, it can be established that the limit is functioning properly and that the limit will operate if there is a restricted return–air supply or motor failure. If the limit control does not function during this test, the cause must be determined and corrected.
   a. Run furnace for at least 5 minutes.
   b. Gradually block off return air with a piece of cardboard or sheet metal until the limit trips.
   c. Unblock return air to permit normal circulation.
   d. Burners will re–light when furnace cools down.

2. Check Pressure Switch(es)
   This control proves operation of the draft inducer blower.
   a. Turn off 115–v power to furnace.
   b. Disconnect inducer motor lead wires from wire harness.
   c. Turn on 115–v power to furnace.
   d. Set thermostat to “call for heat” and wait 1 minute. When low pressure switch is functioning properly, hot surface igniter should NOT glow and control diagnostic light flashes a status code 31. If hot surface igniter glows when inducer motor is disconnected, shut down furnace immediately.
   e. Determine reason low pressure switch did not function properly and correct condition.
   f. Turn off 115–v power to furnace.
   g. Reconnect inducer motor wires, replace door, and turn on 115–v power.
   h. Blower will run for 90 sec before beginning the call for heat again.
   i. Furnace should ignite normally.

Checklist
1. Put away tools and instruments. Clean up debris.
2. Verify that the jumper is removed from the TEST/TWIN terminal. Verify that there is nothing plugged into the PLT connector.

NOTE: If there is a jumper connector plugged into PLT, remove it and discard. (See Figure 2)

3. Verify that the Blower/Heat Off Delay jumpers are set as desired. (See Figure 2 and Figure 16)
4. Verify that the blower (lower door in upflow position) and control (“Main” or upper door in upflow position) doors are properly installed.
5. Verify that the Status LED glows. If not, check that the power supply is energized and that the blower door is secure. See Figure 5 to interpret diagnostic codes.
6. Cycle test furnace with room thermostat to be sure that it operates properly with the room thermostat.
   Check all modes including Heat, Cool and Fan.
7. Check operation of accessories per manufacturer’s instructions.
9. Attach literature packet to furnace.

Specifications subject to change without notice.
Table 2 – Altitude Derate Multiplier for U.S.A.

<table>
<thead>
<tr>
<th>ALTITUDE</th>
<th>PERCENT OF DERATE</th>
<th>DERATE MULTIPLIER FACTOR*</th>
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<tbody>
<tr>
<td>FT.</td>
<td>M</td>
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<tr>
<td>0–2000</td>
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<td>0</td>
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<tr>
<td>2001–3000</td>
<td>610–914</td>
<td>4–6</td>
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<tr>
<td>9001–10,000</td>
<td>2743–3048</td>
<td>18–20</td>
</tr>
</tbody>
</table>

*Derate multiplier factors are based on midpoint altitude for altitude range.

Figure 3 – Gas Valve with Tower Pressure Ports

Gas Valve without Tower Pressure Ports

Figure 4 – Amp. Draw Check with Ammeter
Table 3 – Gas Rate (CU ft./hr)

<table>
<thead>
<tr>
<th>SECONDS FOR 1 REVOLUTION</th>
<th>SIZE OF TEST DIAL</th>
<th>SECONDS FOR 1 REVOLUTION</th>
<th>SIZE OF TEST DIAL</th>
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</thead>
<tbody>
<tr>
<td></td>
<td>1 Cu Ft.</td>
<td>2 Cu Ft.</td>
<td>5 Cu Ft.</td>
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<td>10</td>
<td>300</td>
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<td>133</td>
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<td>120</td>
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<tr>
<td></td>
<td>33</td>
<td>106</td>
<td>212</td>
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<td></td>
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<td>103</td>
<td>206</td>
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<tr>
<td></td>
<td>35</td>
<td>100</td>
<td>200</td>
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<td>97</td>
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<td>37</td>
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<tr>
<td></td>
<td>44</td>
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<td></td>
<td>45</td>
<td>78</td>
<td>157</td>
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<td></td>
<td>47</td>
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<td></td>
<td>48</td>
<td>73</td>
<td>147</td>
</tr>
<tr>
<td></td>
<td>49</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Specifications subject to change without notice.
### SERVICE

If status code recall is needed, briefly remove then reconnect one main limit wire to display last stored status code. After one status code recall is completed component test will occur.

#### LED CODE

<table>
<thead>
<tr>
<th>Code</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>CONTINUOUS OFF</td>
<td>Check for 115VAC at L1 &amp; L2, &amp; 24VAC at SEC-1 &amp; SEC-2.</td>
</tr>
<tr>
<td>CONTINUOUS ON</td>
<td>Control has 24VAC power.</td>
</tr>
<tr>
<td>RAPID FLASHING</td>
<td>Line voltage (115VAC) polarity reversed. If twinned, refer to twinning kit instructions.</td>
</tr>
</tbody>
</table>

Each of the following status codes is a two digit number with the first digit determined by the number of short flashes and the second digit by the number of long flashes.

11 NO PREVIOUS CODE - Stored status codes are erased automatically after 72 hours.
12 BLOWER ON AFTER POWER UP (115VAC or 24VAC) - Blower runs for 90 seconds, if unit is powered up during a call for heat (R-W closed), or R-W opens during blower on-delay.
13 LIMIT CIRCUIT LOCKOUT - Lockout occurs if a limit or flame rollout switch is open longer than 3 minutes. - Control will auto reset after three hours. - Refer to #33
14 IGNITION LOCKOUT - Control will auto-reset after three hours. Refer to #34.
21 GAS HEATING LOCKOUT - Control will NOT auto reset. Check for:
- Mis-wired gas valve
- Defective control (valve relay)
22 ABNORMAL FLAME-PROVING SIGNAL - Flame is proved while gas valve is de-energized.
Inducer will run until fault is cleared. Check for:
- Leaky gas valve
- Stuck-open gas valve
23 PRESSURE SWITCH DID NOT OPEN - Check for:
- Obstructed pressure tubing
- Pressure switch stuck closed
24 SECONDARY VOLTAGE FUSE IS OPEN - Check for:
- Short circuit in secondary voltage (24VAC) wiring.
31 PRESSURE SWITCH DID NOT CLOSE OR REOPENED - If LPS open longer than five minutes, inducer shuts off for 15 minutes before retry, if HPS remains open for one minute after gas valve closes (after three successive trials), then furnace control will lockout for 3 hours before retry. Check for:
- Excessive wind
- Restricted vent
- Defective inducer motor
- Low inlet gas pressure (if LGPs used)
- Inadequate pressure switch
- Low inducer voltage (115VAC)
- Inadequate combustion air supply
- Proper vent sizing
- Disconnected or obstructed pressure tubing
- Condensate drainage restricted or blocked
If it opens during blower on-delay period, blower will come on for the selected blower off-delay.
33 LIMIT CIRCUIT FAULT - Indicates a limit or flame rollout, switch is open. Blower will run for 4 minutes or until open switch remains whichever is longer. If open longer than 3 minutes, code changes to lockout #13. If open less than 3 minutes status code #33 continues to flash until blower shuts off. Flame rollout switch requires manual reset. Check for:
- Dirty filter or restricted duct system
- Proper vent sizing
- Restricted vent
- Loose blower wheel
- Excessive wind
- Defective blower motor or capacitor
- Defective switch or connections
- Inadequate combustion air supply (Flame Roll-out Switch open).
34 IGNITION PROVING FAILURE - Control will try three more times before lock out #14 occurs.
If flame signal loss during blower on-delay period, blower will come on for the selected blower off-delay. Check for:
- Oxide buildup on flame sensor (clean with fine steel wool)
- Proper flame sense microamps (0.5 microamps 0.5 min., 4.0 - 6.0 nominal)
- Manual valve shut-off - Control ground continuity - Gas valve defective or gas valve turned off
- Low inlet gas pressure - Inadequate flame carryover or rough ignition - Defective Hot Surface Ignitor
- Flame sensor must not be grounded - Green/yellow wire MUST be connected to furnace sheet metal
45 CONTROL CIRCUITRY LOCKOUT - Auto-reset after one hour lockout due to:
- Gas valve relay stuck open
- Flame sense circuit failure
- Software check error
Reset power to clear lockout. Replace control if status code repeats.

### COMPONENT TEST

To initiate the component test sequence shut OFF the room thermostat or disconnect the "R" thermostat lead. Briefly short the TEST/TWIN terminal to the “Com 24V” terminal. Status LED will flash last status code and then turn ON the inducer motor. The inducer motor will run for the entire component test. The hot surface ignitor, blower motor FAN speed (if equipped) blower motor HEAT speed, and blower motor COOL speed will be turned ON for 10-15 seconds each. Gas Valve and Humidifier will not be turned on.

---

**Figure 5 – Service Label Information**
### Table 4 – Orifice Size and Manifold Pressure (in. w.c.) for Gas Input Rate

(Tabulated data based on 20,000 Btu/h per burner, derated 2%/1000 ft (305M) above sea level)

<table>
<thead>
<tr>
<th>Altitude Range</th>
<th>Avg. Gas Heat Value at Altitude (Btu/cu ft)</th>
<th>Specific Gravity of Natural Gas</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td>0.58</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Orifice No.</td>
</tr>
<tr>
<td>U.S.A. and Canada</td>
<td></td>
<td>900</td>
</tr>
<tr>
<td>to</td>
<td></td>
<td>925</td>
</tr>
<tr>
<td>2000 (610)</td>
<td></td>
<td>950</td>
</tr>
<tr>
<td>to</td>
<td></td>
<td>975</td>
</tr>
<tr>
<td>4500 (1372)</td>
<td></td>
<td>1000</td>
</tr>
<tr>
<td>U.S.A. Only</td>
<td></td>
<td>800</td>
</tr>
<tr>
<td>2001 (611)</td>
<td></td>
<td>825</td>
</tr>
<tr>
<td>to</td>
<td></td>
<td>850</td>
</tr>
<tr>
<td>3000 (914)</td>
<td></td>
<td>875</td>
</tr>
<tr>
<td>to</td>
<td></td>
<td>900</td>
</tr>
<tr>
<td>Canada</td>
<td></td>
<td>925</td>
</tr>
<tr>
<td>4500 (1372)</td>
<td></td>
<td>1000</td>
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<tr>
<td>U.S.A. Only</td>
<td></td>
<td>775</td>
</tr>
<tr>
<td>3001 (915)</td>
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<td>800</td>
</tr>
<tr>
<td>to</td>
<td></td>
<td>825</td>
</tr>
<tr>
<td>4000 (1219)</td>
<td></td>
<td>850</td>
</tr>
<tr>
<td>to</td>
<td></td>
<td>875</td>
</tr>
<tr>
<td>5000 (1524)</td>
<td></td>
<td>900</td>
</tr>
<tr>
<td>5001 (1525)</td>
<td></td>
<td>775</td>
</tr>
<tr>
<td>to</td>
<td></td>
<td>775</td>
</tr>
<tr>
<td>6000 (1829)</td>
<td></td>
<td>800</td>
</tr>
<tr>
<td>to</td>
<td></td>
<td>825</td>
</tr>
<tr>
<td>7000 (2133)</td>
<td></td>
<td>850</td>
</tr>
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</table>

Specifications subject to change without notice.
### Table 4 – Orifice Size and Manifold Pressure (in. w.c.) for Gas Input Rate (Cont.)

<table>
<thead>
<tr>
<th>HEAT VALUE</th>
<th>SPECIFIC GRAVITY OF NATURAL GAS</th>
</tr>
</thead>
<tbody>
<tr>
<td>0.58</td>
<td>Orifice No.</td>
</tr>
<tr>
<td>0.60</td>
<td>Orifice No.</td>
</tr>
<tr>
<td>0.62</td>
<td>Orifice No.</td>
</tr>
<tr>
<td>0.64</td>
<td>Orifice No.</td>
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</tbody>
</table>

<table>
<thead>
<tr>
<th>ALTITUDE RANGE</th>
<th>AVG. GAS HEAT VALUE AT ALTITUDE (Btu/cu ft)</th>
<th>Orifice Numbers</th>
</tr>
</thead>
<tbody>
<tr>
<td>Single-Stage Furnace (Tabulated Data Based on 20,000 BTUH Per Burner, Derated 2%/1000 FT (305M) Above Sea Level)</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

### Table 5 – Air Delivery – CFM (With Filter)

<table>
<thead>
<tr>
<th>SIZE</th>
<th>RETURN AIR CONNECTION</th>
<th>WIRE LEAD COLOR</th>
<th>COOLING TONS</th>
<th>CMF / TON</th>
</tr>
</thead>
</table>

<table>
<thead>
<tr>
<th>TEST AIRFLOW DELIVERY @ VARIOUS EXTERNAL STATIC PRESSURES</th>
</tr>
</thead>
</table>

See notes following table.
NOTES:
1. A filter is required for each return-air inlet. Airflow performance includes a 3/4 in. (19 mm) washable filter media such as contained in factory--authorized accessory filter rack. See accessory list. To determine airflow performance without this filter, assume an additional 0.1 in. W.C. available external static pressure.

2. **ADJUST THE BLOWER SPEED TAPS AS NECESSARY FOR THE PROPER AIR TEMPERATURE RISE FOR EACH INSTALLATION.**

3. Shaded areas indicate that this airflow range is BELOW THE RANGE ALLOWED FOR HEATING OPERATION. THESE AIRFLOW RANGES MAY ONLY BE USED FOR COOLING.

4. Airflows over 1800 CFM require bottom return, two–side return, or bottom and side return. A minimum filter size of 20” x 25” is required.

5. For upflow applications, air entering from one side into both the side of the furnace and a return air base counts as a side and bottom return.

6. All airflows that are shown in BOLD exceed 0.58 Watts per CFM at the given external static pressure.

**SERVICE AND MAINTENANCE PROCEDURES**

Untrained personnel can perform basic maintenance functions such as cleaning and replacing air filters. All other operations must be performed by trained service personnel. A qualified service person should inspect the furnace once a year.

---

**WARNING**

**FIRE, INJURY OR DEATH HAZARD**

Failure to follow this warning could result in personal injury, death and/or property damage.

The ability to properly perform maintenance on this equipment requires certain knowledge, mechanical skills, tools, and equipment. If you do not possess these, do not attempt to perform any service and maintenance on this equipment other than those procedures recommended in the Owner’s Manual.

---

**CAUTION**

**ENVIRONMENTAL HAZARD**

Failure to follow this caution may result in environmental pollution.

Remove and recycle all components or materials (i.e. oil, refrigerant, control board, etc.) before unit final disposal.

---

**WARNING**

**ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD**

Failure to follow this warning could result in personal injury or death, or property damage.

Before installing, modifying, or servicing system, main electrical disconnect switch must be in the OFF position and install a lockout tag. There may be more than one disconnect switch. Lock out and tag switch with a suitable warning label. Verify proper operation after servicing. Always reinstall access doors after completing service and maintenance.

---

**CAUTION**

**ELECTRICAL OPERATION HAZARD**

Failure to follow this caution may result in improper furnace operation or failure of furnace.

Label all wires prior to disconnection when servicing controls. Wiring errors can cause improper and dangerous operation.

---

**General**

These instructions are written as if the furnace is installed in an upflow application. An upflow furnace application is where the blower is located below the combustion and controls section of the furnace, and conditioned air is discharged upward. Since this furnace can be installed in any of the 4 positions shown in Figure 6, you must revise your orientation to component location accordingly.

**Electrical Controls and Wiring**

**Pressure Switches**

Each pressure switch is labeled with the reference location (noted as “COLLECTOR BOX–LPS” or “HOUSING–HPS” on the switch). The nominal break point of each switch is shown on the label below the reference location in inches of water column, “W.C.” The maximum and minimum break point of the switch is +/− 0.05 inches of water column from the nominal break point of the switch. The maximum make point of the switch is 0.10 inches of water above the maximum break point of the switch.

**Example:** Nominal break point on pressure switch is 0.68–in. W.C. The minimum break point of the switch is 0.63–in. W.C. The maximum break point of the switch is 0.73–in. W.C. The maximum make point of the switch is 0.83–in. W.C.

The electrical ground and polarity for 115–v wiring must be properly maintained. Refer to Figure 7 for field wiring information and to Figure 16 for furnace wiring information.

**NOTE:** If the polarity is not correct, the STATUS LED on the control will flash rapidly and prevent the furnace from heating. The control system also requires an earth ground for proper operation of the control and flame–sensing electrode.

The 24–v circuit contains an automotive-type, 3–amp. fuse located on the control. (See Figure 2.) Any shorts of the 24–v wiring during installation, service, or maintenance will cause this fuse to blow. If fuse replacement is required, use ONLY a 3–amp. fuse. The control LED will display status code 24 when fuse needs to be replaced.

**Troubleshooting**

Refer to the service label. (See Figure 5—Service Label.) The Troubleshooting Guide (See Figure 15) can be a useful tool in isolating furnace operation problems. Beginning with the word “Start,” answer each question and follow the appropriate arrow to the next item.

The Guide will help to identify the problem or failed component. After replacing any component, verify correct operation sequence.

Proper instrumentation is required to service electrical controls. The control in this furnace is equipped with a Status Code LED (Light– Emitting Diode) to aid in installation, servicing, and troubleshooting. Status codes can be viewed at the indicator in blower door. The amber
furnace control LED is either ON continuously, rapid flashing, or a code composed of 2 digits. The first digit is the number of short flashes, the second digit is the number of long flashes.

For an explanation of status codes, refer to service label located on control door or Figure 5, and the troubleshooting guide which can be obtained from your distributor.

**Retrieving Stored Fault Codes**

**NOTE:** Fault codes cannot be retrieved if a thermostat signal (24-v on W, Y, G, etc.) is present, or if any delays such as blower off-delays are active.

The stored status codes will NOT be erased from the control memory when 115- or 24-v power is interrupted. See the Service Label (Figure 5) for more information. The most recent fault code may be retrieved as follows:

1. Leave 115-v power connected to furnace.
2. Observe the status LED through the blower door (the lower door on upflow applications) indicator. Refer to the Service Label (Figure 5) to interpret the LED.
3. Remove the Main/Control door (the upper door on upflow installations).
4. BRIEFLY (2–3 seconds) disconnect and reconnect ONE of the main limit wires.
5. The LED will flash the last stored fault code. Refer to the Service Label (Figure 5) to interpret the LED.
6. A component test sequence will follow.
7. Reinstall the Main/Control door.

---

**Figure 6 - Multipoise Orientations**

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**Figure 7 - Typical Single-Stage Wiring Diagram**

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**Specifications subject to change without notice.**
Component Self-Test

NOTE: The furnace control component test allows all components to run for a short time; except the gas valve and humidifier terminal HUM are not energized. The EAC-1 terminal is energized when the blower is energized. This feature helps diagnose a system problem in case of a component failure. The component test feature will not operate if any thermostat signal is present at the control and not until all time delays are completed.

To Begin Component Self-Test:
1. Remove blower access door.
2. Disconnect the thermostat R lead from furnace control.
3. Manually close blower door switch.

Caution must be taken when manually closing this switch for service purposes.

ELECTRICAL SHOCK HAZARD
Failure to follow this warning could result in personal injury, or death.
Blower door switch opens 115–v power to furnace control. No component operation can occur unless switch is closed. Exercise caution to avoid electrical shock from exposed electrical components when manually closing this switch for service purposes.

4. For approximately 2 sec, short (jumper) the COM-24v terminal on control to the TEST/TWIN 3/16—in. (5 mm) quick-connect terminal on control until the LED goes off. Remove jumper from terminals. (See Figure 2.)

NOTE: If TEST/TWIN and COM-24v terminals are jumpered longer than 2 sec, LED will flash rapidly and ignore component test request.

Component test sequence is as follows:
- a. LED will display previous status code 4 times.
- b. Inducer motor starts and continues to run until Step f of component test sequence.
- c. After 7 sec, the hot surface igniter is energized for 15 sec., then off.
- d. Blower motor operates on HEAT speed for 10 sec.
- e. Blower motor operates on COOL speed for 10 sec.
- f. Inducer motor stops.

5. Reconnect R lead to furnace control, remove tape from blower door switch, and re-install blower door.

6. Verify furnace shut down by lowering thermostat setting below room temperature.

7. Verify that furnace restarts by raising thermostat setting above room temperature.

Checklist
1. Put away tools and instruments. Clean up debris.
2. Verify that the jumper is removed from the TEST/TWIN terminal. Verify that there is nothing plugged into the PLT connector. (Note: If there is a jumper connector plugged into PLT, remove it and discard.) (See Figure 2.)
3. Verify that the Blower/Heat Off Delay jumpers are set as desired. (See Figure 2.)
4. Verify that the blower and control ("Main") doors are properly installed.
5. Verify that the Status LED glows. If not, check that the power supply is energized and that the blower door is secure. (See Figure 5.)
6. Cycle test furnace with room thermostat to be sure that it operates properly with the room thermostat. Check all modes including Heat, Cool and Fan.
7. Check operation of accessories per manufacturer’s instructions.
9. Attach entire literature packet to furnace.

Care and Maintenance

FIRE OR EXPLOSION HAZARD
Failure to follow this warning could result in personal injury, death and/or property damage.

Never store flammable or combustible materials on, near, or in contact with the furnace, such as:
- 1. Spray or aerosol cans, rags, brooms, dust mops, vacuum cleaners, or other cleaning tools.
- 2. Soap powders, bleaches, waxes or other cleaning compounds, plastic or plastic containers, gasoline, kerosene, cigarette lighter fluid, dry cleaning fluids, or other volatile fluids.
- 3. Paint thinners and other painting compounds, paper bags, or other paper products. Exposure to these materials could lead to corrosion of the heat exchangers.

For continuing high performance and to minimize possible furnace failure, periodic maintenance must be performed on this furnace. Consult your local dealer about proper frequency of maintenance and the availability of a maintenance contract.

ELECTRICAL SHOCK AND FIRE HAZARD
Failure to follow this warning could result in personal injury, death, and/or property damage.

Turn off the gas and electrical supplies to the furnace and install lockout tag before performing any maintenance or service. Follow the operating instructions on the label attached to the furnace.

CARBON MONOXIDE POISONING AND FIRE HAZARD
Failure to follow this warning could result in personal injury, death and/or property damage.

Never operate furnace without a filter or filtration device installed. Never operate a furnace with filter or filtration device access doors removed.

CUT HAZARD
Failure to follow this caution may result in personal injury.

Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses and gloves when handling parts, and servicing furnaces.
The minimum maintenance on this furnace is as follows:

1. Check and clean air filter each month or more frequently if required. Replace if torn.
2. Check blower motor and wheel for cleanliness each heating and cooling season. Clean as necessary.
3. Check electrical connections for tightness and controls for proper operation each heating season. Service as necessary.
4. Inspect burner compartment before each heating season for rust, corrosion, soot or excessive dust. If necessary, have furnace and burner serviced by a qualified service agency.
5. Inspect the vent pipe/vent system before each heating season for water leakage, sagging pipes or broken fittings. Have vent pipes/vent system serviced by a qualified service agency.
6. Inspect any accessories attached to the furnace such as a humidifier or electronic air cleaner. Perform any service or maintenance to the accessories as recommended in the accessory instructions.

Cleaning and/or Replacing Air Filter

The air filter type may vary depending on the application or orientation. The filter is external to the furnace casing. There are no provisions for an internal filter with this furnace. See "Filter Arrangement" under the "Installation" section of this manual.

![ WARNING ]

CARBON MONOXIDE POISONING AND FIRE HAZARD

Failure to follow this warning could result in personal injury, death and/or property damage.

Never operate furnace without a filter or filtration device installed. Never operate a furnace with filter or filtration device access doors removed.

NOTE: If the filter has an airflow direction arrow, the arrow must point toward the blower.

To clean or replace filters, proceed as follows:

1. Turn off electrical supply to furnace.
2. Remove filter cabinet door.
3. Slide filter out of cabinet.
4. If equipped with a permanent, washable filter, clean filter by spraying cold tap water through filter in opposite direction of airflow. Rinse filter and let dry. Oiling or coating of the filter is not recommended.
5. If equipped with factory specified disposable media filter, replace only with a factory specified media filter of the same size.
6. Slide filter into cabinet.
7. Replace filter cabinet door.
8. Turn on electrical supply to furnace.

Blower Motor and Wheel Maintenance

To ensure long life, economy, and high efficiency, clean accumulated dirt and grease from blower wheel and motor annually.

The inducer and blower motors are pre–lubricated and require no additional lubrication. These motors can be identified by the absence of oil ports on each end of the motor.

The following items should be performed by a qualified service technician. Clean blower motor and wheel as follows:

1. Turn off electrical supply to furnace.
2. Remove blower door.
3. All factory wires can be left connected, but field thermostat and accessory wiring may need to be disconnected depending on their length and routing.
4. If the vent and combustion air pipe passes through the blower compartment, it will be necessary to remove the pipes from the blower compartment.

Disconnector the vent and combustion air pipe by:

a. Loosen the clamps on the vent couplings and combustion air pipe external to the furnace.
b. Separate the pipes from the couplings and move them aside.
c. Loosen the clamps on the vent couplings and combustion air pipe located on the blower shelf.
d. Separate the pipes from the blower compartment and set aside.
e. Remove the couplings from the pipe adapters and set aside.
f. After servicing the blower, reverse steps a through e.
g. Tighten all clamps 15 lb –in.

See Figure 13 for steps 5 through 14.

5. Remove screws securing blower assembly to blower shelf and slide blower assembly out of furnace.

6. Clean blower wheel and motor by using a vacuum with soft brush attachment. Be careful not to disturb balance weights (clips) on blower wheel vanes. Do not bend wheel or blades as balance will be affected.

7. If greasy residue is present on blower wheel, remove wheel from the blower housing and wash it with an appropriate degreaser. To remove wheel:

a. Mark blower wheel location on shaft before disassembly to ensure proper reassembly.
b. Loosen setscrew holding blower wheel on motor shaft.

c. Mark blower mounting arms and blower housing so each arm is positioned at the same hole location during reassembly.

d. Remove screws securing cutoff plate and remove cutoff plate from housing.
e. Remove bolts holding motor mounts to blower housing and slide motor and mounts out of housing.
f. Remove blower wheel from housing.

Specifications subject to change without notice.
8. Reassemble motor and blower wheel by reversing items 7b through 7f. Ensure wheel is positioned for proper rotation.
9. Torque motor mounting bolts to 40 +/- 10 lb-in. when reassembling.
10. Torque blower wheel set screw to 160 +/- 20 lb-in. when reassembling.
11. Verify that blower wheel is centered in blower housing and set screw contacts the flat portion of the motor shaft. Loosen set screw on blower wheel and reposition if necessary.
12. Spin the blower wheel by hand to verify that the wheel does not rub on the housing.
13. Reinstall blower assembly in furnace.
14. Reinstall 2 screws securing blower assembly to blower deck.
15. Reconnect blower leads to furnace control. Refer to furnace wiring diagram, and connect thermostat leads if previously disconnected.

NOTE: Be sure to attach ground wire and reconnect blower harness plugs to blower motor.

## WARNING

### ELECTRICAL OPERATION HAZARD

Failure to follow this warning could result in personal injury or death.

Blower door switch opens 115-v power to control. No component operation can occur unless switch is closed. Caution must be taken when manually closing this switch for service purposes.

16. Downflow or horizontal furnaces with vent pipe through furnace only:
   a. Install and connect short piece of vent pipe inside furnace to existing vent.
   b. Connect vent connector to vent elbow.
17. Turn on electrical supply. Manually close blower door switch. Use a piece of tape to hold switch closed.
18. Check igniter resistance. Nominal resistance is 40 to 100 ohms.
19. Turn on gas supply and cycle furnace through one complete heating cycle. Verify the furnace temperature rise as shown in Adjustments Section. Adjust temperature rise as shown in Adjustments Section.

### Cleaning Burners and Flame Sensor

The following items must be performed by a qualified service technician. If the burners develop an accumulation of light dirt or dust, they may be cleaned by using the following procedure:

**NOTE:** Use a back-up wrench on the gas valve to prevent the valve from rotating on the manifold or damaging the mounting to the burner assembly.

Refer to Figure 14.

1. Disconnect power at external disconnect, fuse or circuit breaker.
2. Turn off gas at external shut-off or gas meter.
3. Remove control door and set aside.
4. Turn electric switch on gas valve to OFF.
5. Disconnect the gas pipe from gas valve and remove pipe from the furnace casing.
6. Remove individual wires from terminals on gas valve.
7. Disconnect Hot Surface Igniter (HSI) wires from HSI.
9. Support the manifold and remove the 4 screws that secure the manifold assembly to the burner assembly and set aside. Note the location of the green/yellow wire and ground terminal.
10. Inspect the orifices in the manifold assembly for blockages or obstructions. Remove orifice and clean or replace orifice.
11. Remove the four screws that attach the top plate of the casing to the furnace.
12. Raise top plate up slightly and prop it up with a small piece of wood or folded cardboard.
13. Support the burner assembly and remove the screws that attach the burner assembly to the heat exchanger cell panel.
14. Remove wires from both rollout switches.
15. Slide one-piece burner out of slots on sides of burner assembly.
16. Remove the flame sensor from the burner assembly.
17. (Optional) Remove the Hot Surface Igniter (HSI) and bracket from the burner assembly.
18. Check igniter resistance. Nominal resistance is 40 to 70 ohms at room temperature and is stable over the life of the igniter.
19. Clean burner with a brush and a vacuum.
20. Clean the flame sensor with fine steel wool (0000 grade). Do not use sand paper or emery cloth.

To reinstall burner assembly:

1. Install the Hot Surface Igniter (HSI) and bracket in burner assembly.
2. Install flame sensor on burner.
3. Align the edges of the one-piece burner with the slots in the burner assembly and slide the burners forward until they are fully seated in the burner assembly.
4. Align the orifices in the manifold assembly with the support rings on the end of the burner.
5. Insert the orifices in the support rings of the burners.

**NOTE:** If manifold does not fit flush against the burner, do not force the manifold on the burner assembly. The burners are not fully seated forward in the burner assembly. Remove the manifold and check burner positioning in the burner assembly before re-installing the manifold.

6. Attach the green/yellow wire and ground terminal to one of the manifold mounting screws.
7. Install the remaining manifold mounting screws.
8. Check the igniter alignment. See Figure 8, Figure 9 and Figure 14.
9. Attach the wires to the roll-out switches.
10. Align the burner assembly with the openings in the primary cell inlet panel and attach the burner assembly to the cell panel.
11. Connect the wire for the flame sensor.
12. Connect the wire for the Hot Surface Igniter.

**NOTE:** Use propane-resistant pipe dope to prevent leaks. Do not use Teflon tape.

13. Install the gas pipe to the gas valve.

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**WARNING**

**FIRE OR EXPLOSION HAZARD**

Failure to follow this warning could result in personal injury, death, and/or property damage.

Never purge a gas line into a combustion chamber. Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections. A fire or explosion may result causing property damage, personal injury or loss of life.

14. Check for gas leaks with a commercially available soap solution made specifically for the detection of leaks.
15. Turn gas on at electric switch on gas valve and at external shut-off or meter
16. Turn power on at external disconnect, fuse or circuit breaker.
17. Run the furnace through two complete heating cycles to check for proper operation
18. Install control door when complete.

**Servicing Hot Surface Igniter**

The igniter does **NOT** require annual inspection. Check igniter resistance before removal. Refer to Figure 8, Figure 9 and Figure 14.

1. Turn off gas and electrical supplies to furnace.
2. Remove control door.
3. Disconnect igniter wire connection.
4. Check igniter resistance. Igniter resistance is affected by temperature. Only check resistance when the igniter is at room temperature.
   a. Using an ohm meter, check resistance across both igniter leads in connector.
   b. Cold reading should be between 40 ohms and 70 ohms.
5. Remove igniter assembly.
   a. Using a 1/4-in. driver, remove the two screws securing the igniter mounting bracket to the burner assembly (See Figure 14.)
   b. Carefully withdraw the igniter and bracket assembly through the front of the burner assembly without striking the igniter on surrounding parts.
   c. Inspect igniter for signs of damage or failure.
   d. If replacement is required, remove the screw that secures the igniter on igniter bracket and remove the igniter.
6. To replace igniter and bracket assembly, reverse items 5a through 5d.
7. Reconnect igniter harness to the igniter, dressing the igniter wires to ensure there is no tension on the igniter itself. (See Figure 14.)
8. Turn on gas and electrical supplies to furnace.
9. Verify igniter operation by initiating control board self-test feature or by cycling thermostat.
10. Replace control door.

**Flushing Collector Box and Drainage System**

**WARNING**

**ELECTRICAL SHOCK AND FIRE HAZARD**

Failure to follow this warning could result in personal injury, death, and/or property damage.

Turn off the gas and electrical supplies to the furnace and install lockout tag before performing any maintenance or service. Follow the operating instructions on the label attached to the furnace.

1. Turn off gas and electrical supplies to furnace.
2. Remove control door.
3. Disconnect pressure switch tube from pressure switch port.

**NOTE:** Ensure the pressure switch tube disconnected from the pressure switch is higher than the collector box opening or water will flow out of tube.

4. Remove the collector box plug from the top port on the upper corner of the collector box. (See Figure 10)
5. Attach a funnel with a flexible tube to port on the collector box.
6. Flush inside of collector box with water until discharge water from condensate trap is clean and runs freely.
7. Repeat steps 4 thru 6 with middle plug on upper corner of collector box.
8. Remove the pressure switch tube from the collector box.

**NOTE:** Do **NOT** blow into tube with tube connected to the pressure switch.

9. Clean pressure switch port on collect box with a small wire. Shake any water out of pressure switch tube.
10. Reconnect tube to pressure switch and pressure switch port.
11. Remove the relief tube from the port on the collector box.
12. Clean the relief port on collect box and the trap with a small wire. Shake any water out of the tube.
13. Reconnect relief tube to trap and collector box ports.

**Cleaning Condensate Drain and Trap**

**NOTE:** If the condensate trap is removed, a new gasket between the trap and collector box is required. Verify a condensate trap gasket is included in the service kit or obtain one from your local distributor.

1. Disconnect power at external disconnect, fuse or circuit breaker.
2. Turn off gas at external shut-off or gas meter.

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Specifications subject to change without notice.
3. Remove control door and set aside.
4. Turn off gas valve to OFF.
5. Disconnect external drain from condensate drain elbow or drain extension pipe inside the furnace and set aside.
6. Disconnect the condensate trap relief hose from collector box port and condensate trap.

**NOTE:** If condensate has a heat pad attached to the trap, trace the wires for the pad back to the connection point and disconnect the wires for the heat pad.

7. Remove the screw that secures the condensate trap to the collector box, remove the trap and set aside.
8. Remove the trap gasket from the collector box if it did not come off when the trap was removed.
9. Discard the old trap gasket.
10. Rinse condensate in warm water until trap is clean.
11. Flush condensate drain lines with warm water.
   Remember to check and clean the relief port on the collector box.
12. Shake trap dry.
13. Clean port on collector box with a small wire.

To re-install Condensate Drain and Trap:
1. Remove adhesive backing from condensate trap gasket
2. Install gasket on collector box
3. Align the condensate trap with the drain opening on the collector box and secure the trap with the screw
4. Attach the relief hose to the relief port on the condensate trap and collector box.
5. Secure tubing to prevent any sags or traps in the tubing.
6. Connect condensate drain elbow or drain extension elbow to the condensate trap
7. Connect the leads of the condensate heat pad (if used)
8. Connect external drain piping to the condensate drain elbow or drain extension pipe.
9. Turn gas on at electric switch on gas valve and at external shut-off or meter
10. Turn power on at external disconnect, fuse or circuit breaker.
11. Run the furnace through two complete heating cycles to check for proper operation
12. Install control door when complete.

**Checking Heat Pad Operation (If Applicable)**

In applications where the ambient temperature around the furnace is 32°F (0°C) or lower, freeze protection measures are required. If this application is where heat tape has been applied, check to ensure it will operate when low temperatures are present.

**NOTE:** The Heat Pad, when used, should be wrapped around the condensate drain trap. There is no need to use heat tape within the furnace casing. Most heat tapes are temperature activated, and it is not practical to verify the actual heating of the tape. Check the following:

1. Check for signs of physical damage to heat tape such as nicks, cuts, abrasions, gnawing by animals, etc.
2. Check for discolored heat tape insulation. If any damage or discolored insulation is evident, replace heat tape.
3. Check that heat tape power supply circuit is on.

**Cleaning Heat Exchangers**
The following items must be performed by a qualified service technician.

**Primary Heat Exchangers**
If the heat exchangers get a heavy accumulation of soot and carbon, both the primary and secondary heat exchangers should be replaced rather than trying to clean them thoroughly due to their intricate design. A build-up of soot and carbon indicates that a problem exists which needs to be corrected, such as improper adjustment of manifold pressure, insufficient or poor quality combustion air, improper vent termination, incorrect size or damaged manifold orifice(s), improper gas, or a restricted heat exchanger (primary or secondary). Action must be taken to correct the problem.

1. Turn off gas and electrical supplies to furnace.

### WARNING

**ELECTRICAL SHOCK, FIRE OR EXPLOSION HAZARD**

Failure to follow this warning could result in personal injury or death, or property damage.

Before installing, modifying, or servicing system, main electrical disconnect switch must be in the OFF position and install a lockout tag. There may be more than one disconnect switch. Lock out and tag switch with a suitable warning label. Verify proper operation after servicing. Always reinstall access doors after completing service and maintenance.

2. Remove control door.
3. Disconnect wires or connectors to flame rollout switch, gas valve, igniter, and flame sensor.
4. Using backup wrench, disconnect gas supply pipe from furnace gas control valve.
5. Remove two screws attaching top filler plate and rotate upwards to gain access to screws attaching burner assembly to cell panel.
6. Remove screws attaching burner assembly to cell panel. (See Figure 14.)

**NOTE:** Burner cover, manifold, gas valve, and burner assembly should be removed as one assembly.

7. Clean heat exchanger openings with a vacuum and a soft brush. (See Figure 11.)

**NOTE:** After cleaning, inspect the heat exchangers to ensure they are free of all foreign objects that may restrict flow of combustion products.

8. Reverse items 6 through 1 for reassembly.
9. Refer to furnace wiring diagram and reconnect wires to flame rollout switch, gas valve, igniter, and flame sensor.
10. Turn on gas and electrical supplies to furnace.
11. Check furnace operation through 2 complete heat operating cycles. Look at burners. Burner flames should be clear blue, almost transparent. (See Figure 12.)
12. Check for gas leaks.

WARNING

FIRE OR EXPLOSION HAZARD

Failure to follow this warning could result in personal injury, death, and/or property damage.

Never purge a gas line into a combustion chamber. Never test for gas leaks with an open flame. Use a commercially available soap solution made specifically for the detection of leaks to check all connections. A fire or explosion may result causing property damage, personal injury or loss of life.

13. Replace main furnace door.

Secondary Heat Exchangers

The condensing side (inside) of the secondary heat exchanger CANNOT be serviced or inspected without complete removal of the heat exchanger assembly. Detailed information on heat exchanger removal can be obtained from your Distributor.

WINTERIZATION

CAUTION

UNIT AND PROPERTY DAMAGE HAZARD

Failure to follow this caution may result in unit component or property damage.

If the furnace is installed in an unconditioned space where the ambient temperatures may be 32°F (0°C) or lower, freeze protection measures must be taken to prevent minor property or product damage.

Since the furnace uses a condensing heat exchanger, some water will accumulate in the unit as a result of the heat transfer process. Therefore, once it has been operated, it cannot be turned off and left off for an extended period of time when temperatures will reach 32°F (0°C) or lower unless winterized. Follow these procedures to winterize your furnace:

1. Obtain propylene glycol (RV/swimming pool antifreeze or equivalent).
2. Turn off gas and electrical supplies to your furnace.
3. Remove furnace control door.
4. Remove the top unused rubber plug from the port on the collector box opposite the condensate trap. See Figure 10.
5. Connect a field supplied 3/8-in. (9.5-mm) ID tube to the open port on the collector box.
6. Insert a field supplied funnel into the tube.
7. Pour 1 quart of anti-freeze solution into the funnel/tube. Antifreeze should run through the inducer housing, overfill condensate trap and flow to an open drain.
8. Replace the rubber plug in the port on the collector box.
9. Remove the middle unused rubber plug from the port on the collector box opposite the condensate trap. See Figure 10.
10. Repeat Steps 5 through 8.
11. If a condensate pump is used, check with pump manufacturer to verify pump is safe for use with antifreeze used. Allow pump to start and pump anti-freeze to open drain.
12. Replace main door.
13. When furnace is re-started, flush condensate pump with clear water to check for proper operation before re-starting furnace.
14. Propylene glycol need not be removed before re-starting furnace.
Figure 11 – Cleaning Heat Exchanger Cell

Figure 12 – Burner Flame

Figure 13 – Blower Assembly
Figure 14 – Burner Assembly
SEQUENCE OF OPERATION

NOTE: Furnace control must be grounded for proper operation or control will lock out. Control is grounded through green/yellow wire routed to gas valve and manifold bracket screw. Using the schematic diagram in Figure 16, follow the sequence of operation through the different modes. Read and follow the wiring diagram very carefully.

NOTE: If a power interruption occurs during a call for heat (W), the control will start a 90-sec blower-only ON period two sec after power is restored, if the thermostat is still calling for gas heating. The Amber LED light will flash code 12 during the 90-sec period, after which the LED will be ON continuous, as long as no faults are detected. After the 90-sec period, the furnace will respond to the thermostat normally.

The blower must be installed for power to be conducted through the blower door interlock switch ILK to the furnace control CPU, transformer TRAN, inducer motor IDM, blower motor BLWM, hot-surface igniter HSI, and gas valve GV.

1. Heating
   (See Figure 2 for thermostat connections.)
   The wall thermostat “calls for heat,” closing the R–W circuit. The furnace control performs a self-check, verifies the pressure switch contacts collector box–LPS and housing pressure switch–HPS are open, and starts the inducer motor IDM.
   a. Inducer Prepurge Period– As the inducer motor IDM comes up to speed the collector box pressure switch contacts LPS close to begin a 15 sec prepurge period. The inducer housing pressure switch contacts HPS are ignored until one minute after the gas valve closes.
   b. Igniter Warm-Up– At the end of the prepurge period, the Hot–Surface igniter HSI is energized for a 17-sec igniter warm-up period.
   c. Trial–for–Ignition Sequence– When the igniter warm-up period is completed, the main gas valve relay contacts GVR close to energize the gas valve GV, the gas valve opens. The gas valve GV permits gas flow to the burners where it is ignited by the HSI. Five sec after the GVR closes, a 2-sec flame proving period begins. The HSI igniter will remain energized until the flame is sensed or until the 2-sec flame proving period begins.
   d. Flame–Proving– When the burner flame is proved at the flame–proving sensor electrode FSE, the furnace control CPU begins the blower–ON delay period and continues to hold the gas valve GV open. If the burner flame is not proved within two sec, the control CPU will close the gas valve GV, and the control CPU will repeat the ignition sequence for up to three more Trials–For–Ignition before going to Ignition–Lockout. **Lockout will be reset automatically after three hours or by momentarily interrupting 115 vac power to the furnace, or by interrupting 24 vac power to SEC1 or SEC2 to the furnace control CPU (not at W, G, R, etc.).** If flame is proved when flame should not be present, the furnace control CPU will lock out of Gas–Heating mode and operate the inducer motor IDM until flame is no longer proved.
   e. Blower–On Delay– If the burner flame is proved, the blower motor is energized on HEAT speed 25 sec after the gas valve GV is energized. Simultaneously, the electronic air cleaner terminal EAC–1 is energized and remains energized as long as the blower motor BLWM is energized.
   f. Blower–Off Delay– When the thermostat is satisfied, the R–W circuit is energized, de-energizing the gas valve GV, stopping gas flow to the burners, and de-energizing the humidifier terminal HUM. The inducer motor IDM will remain energized for a 15–sec post–purge period. The blower motor BLWM and air cleaner terminal EAC–1 will remain energized for 90, 120, 150, or 180 sec (depending on the blower–OFF delay selection). The furnace control CPU is factory–set for a 120–sec blower–OFF delay.

2. Cooling Mode
   The thermostat “calls for cooling.”
   (See Figure 2 for thermostat connections)
   The electronic air cleaner terminal EAC–1 is energized with 115 vac when the blower motor BLWM is operating. When the thermostat is satisfied, the R–G–and–Y circuits are opened. The outdoor unit will stop, and the furnace blower motor BLWM will continue operating on the COOL speed for an additional 90 sec.

3. Continuous Blower Mode
   When the R–G circuit is closed by the thermostat, the blower motor BLWM will operate on HEAT speed. Terminal EAC–1 is energized as long as the blower motor BLWM is energized. During a call for heat, the blower BLWM will stop during igniter warm-up (17 sec), ignition (7 sec), and blower–OFF delay (25 sec), allowing the furnace heat exchangers to heat up more quickly, then restarts at the end of the blower–ON delay period at HEAT speed.
   When the thermostat “calls for cooling”, the blower motor BLWM will operate at COOL speed. When the thermostat is satisfied, the blower motor BLWM will operate an additional 90 sec on COOL speed before reverting back to continuous–blower (HEAT speed). When the R–G circuit is opened, the blower motor BLWM will continue operating for an additional 5 sec, if no other function requires blower motor BLWM operation.

4. Heat Pump
   When installed with a heat pump, the furnace control automatically changes the timing sequence to avoid long blower off times during demand defrost cycles. When the R–W–Y or R–W–and–Y–and–G circuits are energized the furnace control CPU will continue to turn on the blower motor BLWM at HEAT speed, and begin a heating cycle. The blower motor BLWM will remain on until the end of the prepurge period, then shut off for 24 sec then come back on at HEAT speed. When the W input signal disappears, the furnace control begins a normal inducer post–purge period and the blower switches to COOL speed after a 3 sec delay. If the R–W–and–Y–and–G signals disappear at the same time, the blower motor BLWM will remain on for the selected blower–OFF delay period. If the R–W–and–Y signals disappear, leaving the G signal, the blower motor BLWM will continue running the blower motor at HEAT speed after the selected blower–OFF delay period is completed.

Component Self-Test
Refer to page 15 for instructions.
Troubleshooting Guide

START

Is LED status light on?

YES

Is there 24V at SEC-1 and SEC-2?

NO

Replace furnace control.

YES

Replace door switch.

NO

Is circuit breaker closed?

YES

Check for continuity in wire from circuit breaker to furnace.

NO

Close circuit breaker and go back to START.

Is 24V present at SEC-1 and SEC-2?

NO

Is there 24V at SEC-1 and SEC-2?

YES

Replace door switch.

Is there 115V at L1 and L2?

NO

Replace transformer.

YES

Is door switch closed?

NO

Is there 115V going to switch?

YES

Check for correct line voltage polarity. If units are twinned, check for proper low-voltage (24V) transformer phasing.

NO

To recall status code briefly remove and reconnect one RED wire from the draft safeguard switch to display stored status code. You can also recall the previous status code by momentarily shorting the TEST/TWIN terminal to Com24V terminal until the LED goes out. LED will flash the status code of the previous fault or status code #11 (1 short and 1 long flash) if there was no previous fault. After the control repeats the code 4 times, the control will go through a brief component test sequence. The inducer will start and run for the entire component test. The HSI, blower motor FAN speed (when equipped) HEAT speed, and COOL speed will run for 10 – 15 seconds each. Gas valve and humidifier will not be turned on.

YES

Was there a previous status code other than #11?

NO

Go to section below for the status code that was flashed.

YES

Determine status code. The status code is a 2 digit number with the first digit determined by the number of short flashes and the second digit by the number of long flashes?

NO

Is LED status light blinking rapidly without a pause?

YES

Check for correct line voltage polarity. If units are twinned, check for proper low-voltage (24V) transformer phasing.

NO

Check room thermostat or interconnecting cable.

YES

Does the control respond to W, Y1 (if present), Y/Y2, and G (24V) thermostat signals?

NO

Run system through a heating or cooling cycle to check operation. Status codes are erased after 72 hours.

YES

Does the control respond to W, Y1 (if present), Y/Y2, and G (24V) thermostat signals?

NO

Is 24V present at W, Y1 (if present), Y/Y2 or G thermostat terminals on the furnace control?

YES

Disconnect all the thermostat wires from the furnace control.

NO

Does the problem repeat when using a jumper wire?

YES

Replace furnace control.

NO

The thermostat is not compatible with the furnace control. Either install a ballast resistor, connect the Com24V thermostat terminal to the thermostat, or replace the thermostat.
**Troubleshooting Guide (Cont)**

11 **NO PREVIOUS CODE** – Stored codes are erased after 72 hours. Run system through a heating or cooling cycle to check system.

12 **BLOWER ON AFTER POWER UP** – (115V OR 24V) – Normal operation. Blower runs for 90 seconds. If unit is powered up during a call for heat (R-W closed) or when (R-W opens) during the blower on-delay period.

13 **LIMIT CIRCUIT LOCKOUT** – Lockout occurs if the limit or flame rollout is open longer than 3 minutes. Control will auto-reset after 3 hours. See status code 33.

14 **IGNITION LOCKOUT** – System failed to ignite gas and prove flame in 4 attempts. Control will auto-reset after 3 hours. See status code 34.

21 **GAS HEATING LOCKOUT** – Turn off power and wait 5 minutes to retry. Check for:
- Stack closed gas valve relay on control.
- Miswire or short to gas valve wire.

22 **ABNORMAL FLAME-PROVING SIGNAL**

- Flame is proved while gas valve is de-energized. Inducer will run until fault is cleared.
- Check for:
  - Stuck open or leaky gas valve.

23 **PRESSURE SWITCH DID NOT OPEN** – Check for:
- Obstructed pressure tube.
- Pressure switch stuck closed.

24 **SECONDARY VOLTAGE FUSE IS OPEN** Check for:
- Short circuit in secondary voltage (24V) wiring including thermostat leads. Disconnect thermostat leads to isolate short circuit.

31 **LPS or HPS PRESSURE SWITCH DID NOT CLOSE OR REOPENED** – If opens during blower on-delay period, blower will come on for the selected blower off-delay. If LPS opens longer than 5 minutes, inducer shuts off for 15 minutes before retry. If HPS remains open for one minute after gas valve closes, the furnace will shut down and retry. If HPS fails to close on three successive cycles the furnace will lockout for 3 hrs before retry.

- Check for:
  - Proper vent sizing.
  - Air leak between vestibule and blower compartment.
  - Low inlet gas pressure (if LGPS used).
  - Disconnected or obstructed pressure tubing.
  - Defective or miswired pressure switches.
  - Excessive wind.
  - Plugged condensate drain.
  - Water in vent piping, possible sagging pipe.
  - Restricted vent.
  - Defective inducer motor.
  - Low inducer voltage (115 VAC)

32 **LIMIT CIRCUIT FAULT** – Indicates the limit, flame rollout is open. Blower will run for 4 min. or until open switch resets whichever is longer. If open longer than 3 min., code changes to lockout #7. If open less than 3 min., status code #4 continues to flash until blower shuts off. Flame rollout switch requires manual reset.

- Check for:
  - Locked blower wheel.
  - Defective switch or connections.
  - Dirty filter or restricted duct system.
  - Improper gas input adjustment.
  - Improper limit switch or no gasket unless noted on switch.

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- Check for:
  - Locked blower wheel.
  - Defective switch or connections.
  - Dirty filter or restricted duct system.
  - Improper gas input adjustment.
  - Improper limit switch or no gasket unless noted on switch.

34 **IGNITION PROVING FAILURE** – If flame is not sensed during the trial for ignition period, the control will repeat the ignition sequence 3 more times before lockout #14 occurs. If flame signal is lost during the blower on-delay period, blower will come on for the selected blower off-delay. Check the following items first before proceeding to the next step.
- Gas valve turned off.
- Green/Yellow wire MUST be connected to furnace sheet metal.
- Flame sensor must not be grounded.

- To determine whether the problem is in the gas valve, igniter, or flame sensor the system can be operated in the component test mode to check the ignition. First remove the R thermostat from the control and initiate the component test sequence. Does the igniter glow orange/white by the end of the 15 second warm-up period?

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34 **IGNITION PROVING FAILURE** – If flame is not sensed during the trial for ignition period, the control will repeat the ignition sequence 3 more times before lockout #14 occurs. If flame signal is lost during the blower on-delay period, blower will come on for the selected blower off-delay. Check the following items first before proceeding to the next step.
- Gas valve turned off.
- Green/Yellow wire MUST be connected to furnace sheet metal.
- Flame sensor must not be grounded.

- To determine whether the problem is in the gas valve, igniter, or flame sensor the system can be operated in the component test mode to check the ignition. First remove the R thermostat from the control and initiate the component test sequence. Does the igniter glow orange/white by the end of the 15 second warm-up period?
NOTES:
1. If any of the original equipment wire is replaced use wire rated for 105°C.
2. Use only copper wire between the disconnect switch and the furnace junction box (UR).
3. This wire must be connected to furnace sheet metal for control to prove flame.
4. Symbols are electrical representation only.
5. Solid lines inside PCBs are printed circuit board conductors and are not included in legend.
6. Replace only with a 3 amp fuse.
7. Inducer (CDM) and blower (BLWR) motors contain internal auto-reset thermal overload switches (CL).
8. Neutral connections are interchangeable within the NEUTRAL connector block.
9. Blower motor speed selections are for average conditions, see installation instructions for details on optimum speed selection.
10. Factory connected when LPS is not used.
11. Ignition-lockout will occur after four consecutive unsuccessful trials for ignition control will auto-reset after three hours.
13. Blower-off delay: gas heating selections are 90, 720, 150 or 180 seconds, cooling or heat pump 90 seconds or 5 seconds when J2 is out.
14. Heat tap may be factory wired with a different color. See installation instructions for proper airflow selection.
15. ORN wire not on some models.

Figure 16 - Wiring Diagram

Specifications subject to change without notice.

440 04 6601 02
PARTS REPLACEMENT INFORMATION GUIDE

Casing Group
Blower door
Bottom plate
Control door
Door knob assembly
Top filler plate

Electrical Group
3−Amp fuse
Circuit board
Control box
Door switch
Junction box
Limit switch(es)
Transformer

Blower Group
Blower housing
Blower motor
Blower wheel
Capacitor (when used)
Capacitor strap (when used)
Cut−off plate
Power choke (where used)

Filter Group
Filter(s)

Gas Control Group
Burner
Flame sensor
Gas valve
Hot surface igniter
Manifold
Orifice

Heat Exchanger Group
Containment plate
Coupling box
Heat exchanger assembly
Primary HX cell panel
Secondary HX assembly
Tubing gaskets

Inducer Group
Collector box
Condensate trap
Condensate trap elbow
Gaskets
Inducer
Inducer assembly
Inducer motor capacitor (when used)
Inducer motor module (when used)
Pressure switch(es)

FIRE, EXPLOSION, ELECTRICAL SHOCK AND CARBON MONOXIDE POISONING HAZARD
Failure to follow this warning could result in dangerous operation, personal injury, death or property damage.
Improper installation, adjustment, alteration, service, or maintenance can cause personal injury, property damage, or death. Consult a qualified installer, service agency, or your local gas supplier for information or assistance. The qualified installer or service agency must use only factory−authorized replacement parts, kits, or accessories when modifying this product.

TO OBTAIN INFORMATION ON PARTS: Consult your installing dealer or the classified section of your local telephone directory under the “Heating Equipment” or “Air Conditioning Contractors and Systems” headings for dealer listing by brand name, or contact:

International Comfort Products
Consumer Relations Department
P.O. Box 128
Lewisburg, TN 37091, USA
931−270−4100

Specifications subject to change without notice.
## PRODUCT NOMENCLATURE

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**SPECS**

- **R** = Non-Branded
- **9** = 90%+

**FEATURE**

- **M** = Multi-position
- **S** = Single-stage
- **B** = Base AFUE Efficiency

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**INPUT HEAT**

- **14** = 14–3/16”
- **17** = 17–1/2”
- **21** = 21”
- **24** = 24–1/2”

**CABINET WIDTH**

- **16** = 1600 CFM (max)
- **20** = 2000 CFM (max)
- **22** = 2200 CFM (max)

**COOLING AIRFLOW**

- **16** = 1600 CFM (max)
- **20** = 2000 CFM (max)
- **22** = 2200 CFM (max)

Have available the product/model number and the serial number located on the unit rating plate to ensure correct replacement parts.