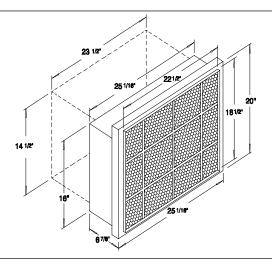
INSTALLATION INSTRUCTIONS

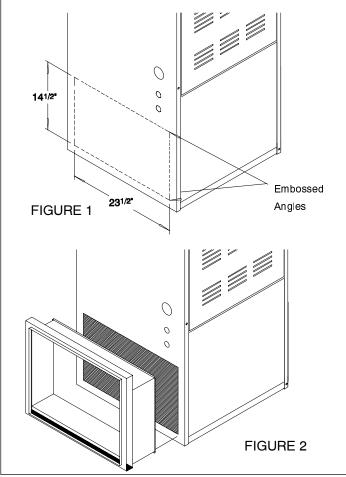
STAND-OFF FILTER RACK KIT #8G05008 NAHA001TK1

BILL OF MATERIAL	
DESCRIPTION	QTY
FILTER (20 x 25 x 1)	1
FILTER RACK	1
SCREWS	4



INSTALLATION PROCEDURE

1. To install the *Stand-Off Filter*, cut a hole in the side of the furnace using the embossed angles located on the sides of the Furnace. SEE FIGURE 1



- 2. Center the filter rack on the side panel flush with the bottom edge of the furnace.
- 3. Mark the holes and drill withe a 9/64 drill bit.
- 4. Fasten filter rack in place with sheet metal screws provided. SEE FIGURE 2
- 5. Connect return duct to filter rack, and slide filter into rack and check air flow on unit. SEE FIGURE 3

