

CRPWREXH068A00  
CRPWREXH069A00  
CRPWREXH070A00

POWER EXHAUST ACCESSORY  
SINGLE PACKAGE ROOFTOP UNITS  
15 to 25 TONS

## Installation Instructions

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**IMPORTANT:** Read these instructions completely before attempting to install this accessory.

### SAFETY CONSIDERATIONS

Installation and servicing of air-conditioning equipment can be hazardous due to system pressure and electrical components. Only trained and qualified service personnel should install, repair, or service air-conditioning equipment.

Untrained personnel can perform the basic maintenance functions. All other operations should be performed by trained service personnel. When working on air-conditioning equipment, observe precautions in the literature, tags and labels attached to the unit, and other safety precautions that may apply.

Follow all safety codes. Wear safety glasses and work gloves.

Recognize safety information. This is the safety-alert symbol . When you see this symbol on the unit and in instructions or manuals, be alert to the potential for personal injury.

Understand the signal words DANGER, WARNING, and CAUTION. These words are used with the safety-alert symbol. DANGER identifies the most serious hazards which **will** result in severe personal injury or death. WARNING signifies a hazard which **could** result in personal injury or death. CAUTION is used to identify unsafe practices which **may** result in minor personal injury or product and property damage. NOTE is used to

highlight suggestions which **will** result in enhanced installation, reliability, or operation.

### WARNING

#### ELECTRICAL SHOCK HAZARD

Failure to follow this warning could result in personal injury and/or death.

Before beginning any modification, disconnect power supply and install lockout tag before attempting to install the accessory. All wiring must comply with applicable national and local codes.

### CAUTION

#### EQUIPMENT DAMAGE HAZARD

Failure to follow this caution may result in damage to equipment.

When removing panels from the unit, be careful not to damage the roof or other surfaces with the panels.

### GENERAL

**IMPORTANT:** The Power Exhaust accessory requires the use of the economizer. Power Exhaust will not operate without the use of an economizer.

The Power Exhaust accessory is for use in both vertical and Horizontal return air duct applications.

Confirm that the Power Exhaust package part number on the crate matches the unit size and voltage of the unit per Table 1.

Consult Product Literature for the economizer accessory if the unit is not already equipped.

Refer to Table 2 for a complete list of parts contained in each power exhaust kit.

The power exhaust hood assembly has 2 power exhaust blowers. Return block-off panels, support bracket, screws, relay and wiring harness are also included in the package.

**Table 1 – Power Exhaust Package Usage**

UNIT NOMINAL TONNAGE	UNIT NAMEPLATE CAPACITY (BTUH)	UNIT NAMEPLATE VOLTAGE – PHASE – Hz	POWER EXHAUST PART NUMBER	NUMBER REQUIRED
15	180000	208/230 – 3 – 60	CRPWREXH068A00	1
		460 – 3 – 60	CRPWREXH069A00	1
		575 – 3 – 60	CRPWREXH070A00	1
17.5	210000	208/230 – 3 – 60	CRPWREXH068A00	1
		460 – 3 – 60	CRPWREXH069A00	1
		575 – 3 – 60	CRPWREXH070A00	1
20	239999	208/230 – 3 – 60	CRPWREXH068A00	1
		460 – 3 – 60	CRPWREXH069A00	1
		575 – 3 – 60 V	CRPWREXH070A00	1
25	300000	208/230 – 3 – 60 V	CRPWREXH069A00	1
		460 – 3 – 60V	CRPWREXH069A00	1
		575 – 3 – 60V	CRPWREXH070A00	1

**Table 2 – Power Exhaust Package Parts List**

ITEM	DESCRIPTION (QUANTITY)		
	CRPWREXH068A00	CRPWREXH069A00	CRPWREXH070A00
Power Exhaust Fan Assembly	50HE400972 (1)	50HE400973 (1)	50HE400974 (1)
Right Block – off Panel*	50HE400965 (1)	50HE400965 (1)	50HE400965 (1)
Left Block – off Panel*	50HE400966 (1)	50HE400966 (1)	50HE400966 (1)
Support Bracket	50HE500728 (1)	50HE500728 (1)	50HE500728 (1)
Harness Assembly	50HEHMRAX – A00 (1)	50HEHMRAX – A00 (1)	50HEHMRAX – A00 (1)
Harness Assembly†	50HE401639 (1)	50HE401639 (1)	50HE401639 (1)
Power Exhaust Relay	HN61PC005 (1)	HN61PC005 (1)	HN61PC005 (1)
Screw (AL31AZ219)	#10 x 7/8" Gasket Head (8)	#10 x 7/8" Gasket Head (8)	#10 x 7/8" Gasket Head (8)
Screw (AL48AM217)	#10 x 5/8" Serrated Head (7)	#10 x 5/8" Serrated Head (7)	#10 x 5/8" Serrated Head (7)
Screw (AL31AZ308)	1/4 – 14 x 3/4" (15)	1/4 – 14 x 3/4" (15)	1/4 – 14 x 3/4" (15)
Screw (AL56AU166)	8 – 18 x 1/2" Pan Head (2)	8 – 18 x 1/2" Pan Head (2)	8 – 18 x 1/2" Pan Head (2)
Wire Tie	HY76TB110 (8)	HY76TB110 (8)	HY76TB110 (8)

\* For use in Vertical Return Air Applications only

† For use in Horizontal Return Air Applications only

## INSTALLATION

### Power and Control Wiring

1. Unpack the contents of the crate. Use Table 2 to confirm that the kit contains all of its parts.
2. The power exhaust motor is factory wired to the high speed tap (terminal 1). To change the motor speed move the black wire to the desired speed tap on the motor per Table 3.

**NOTE:** When using the power exhaust in a horizontal application, some wiring may have to be field lengthened.

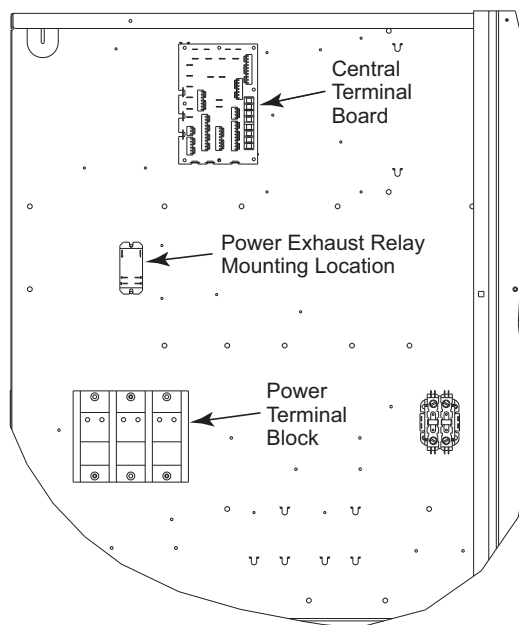
**Table 3 – Motor Speed Tap Configuration**

	Motor Terminal Number		
	1	2	3
<b>PEM 1</b>	High	Medium	Low
<b>PEM 2</b>	High	Medium	Low

\*PEM – Power Exhaust Motor

**NOTE:** The power exhaust motor closest to the control box is PEM 1.  
The motor furthest from the control box is PEM 2.

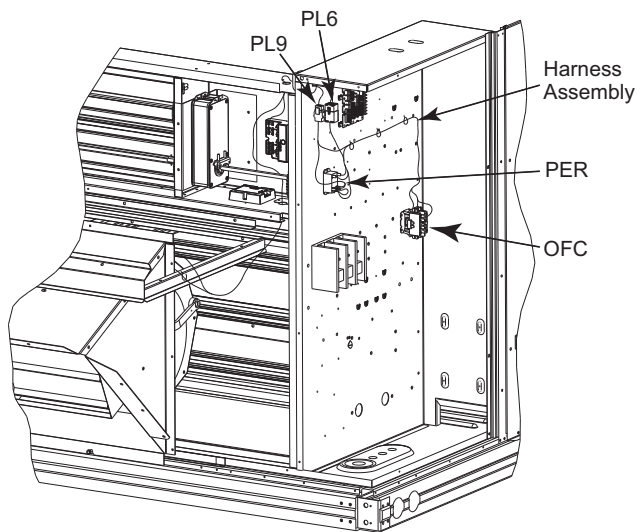
3. Remove the control box access panel.
4. Install the Power Exhaust Relay (PER) in the control box, at the position shown in Fig. 1, using two 8-18 x 1/2" pan head screws (AL56AU166).



**Fig. 1 - Power Exhaust Relay Installation**

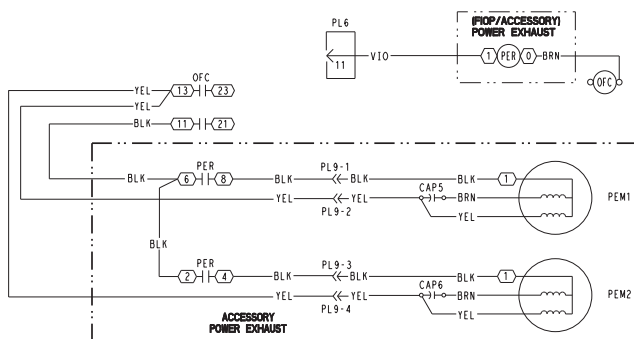
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5. Install wiring harness (50HEMRAX-A00) in the control box as shown in Fig. 2. Refer to Fig. 3 (Power Exhaust Wiring Diagram) for point to point connections. Wiring harness label near terminals should match connection point in control box.



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**Fig. 2 - Power Exhaust Wiring Installation**



OFC - Outdoor Fan Connector  
 PEM - Power Exhaust Motor  
 PER - Power Exhaust Relay  
 PLx-y - Plug x-Pin y  
 CAP - Capacitor

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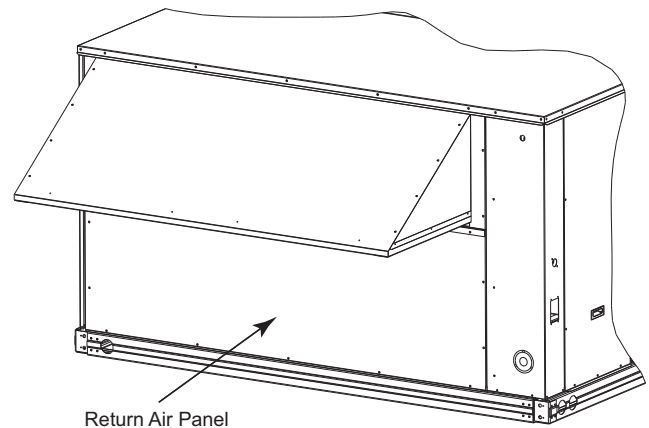
**Fig. 3 - Power Exhaust Wiring Diagram**

6. Connect violet wire in unit wiring harness from PL6-11 to the Power Exhaust Relay (PER) coil terminal 1.
7. Bundle the power exhaust wiring harness to existing control box wiring harness with 6 of the supplied wire ties.

## Power Exhaust Fan Assembly for Vertical Return Air Applications

On vertical return air duct applications the power exhaust fan assembly is attached at the unit return air panel location.

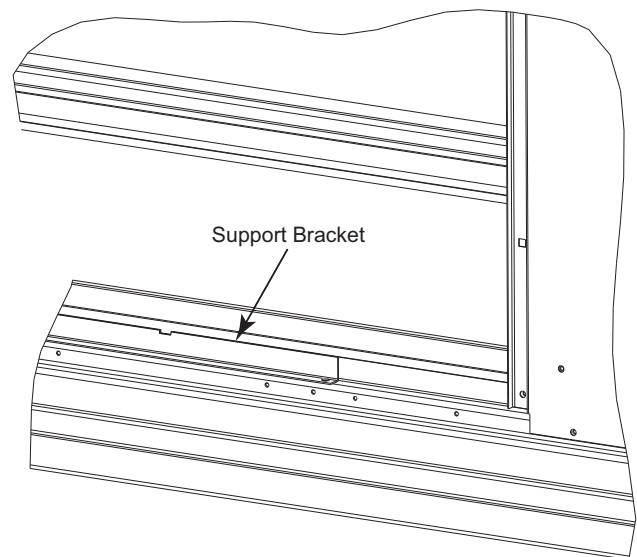
1. Remove existing return air panel on unit, located below the economizer hood as shown in Fig. 4. Discard the panel and screws.



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**Fig. 4 - Unit Return Air Panel Removal for Vertical Return Air Applications**

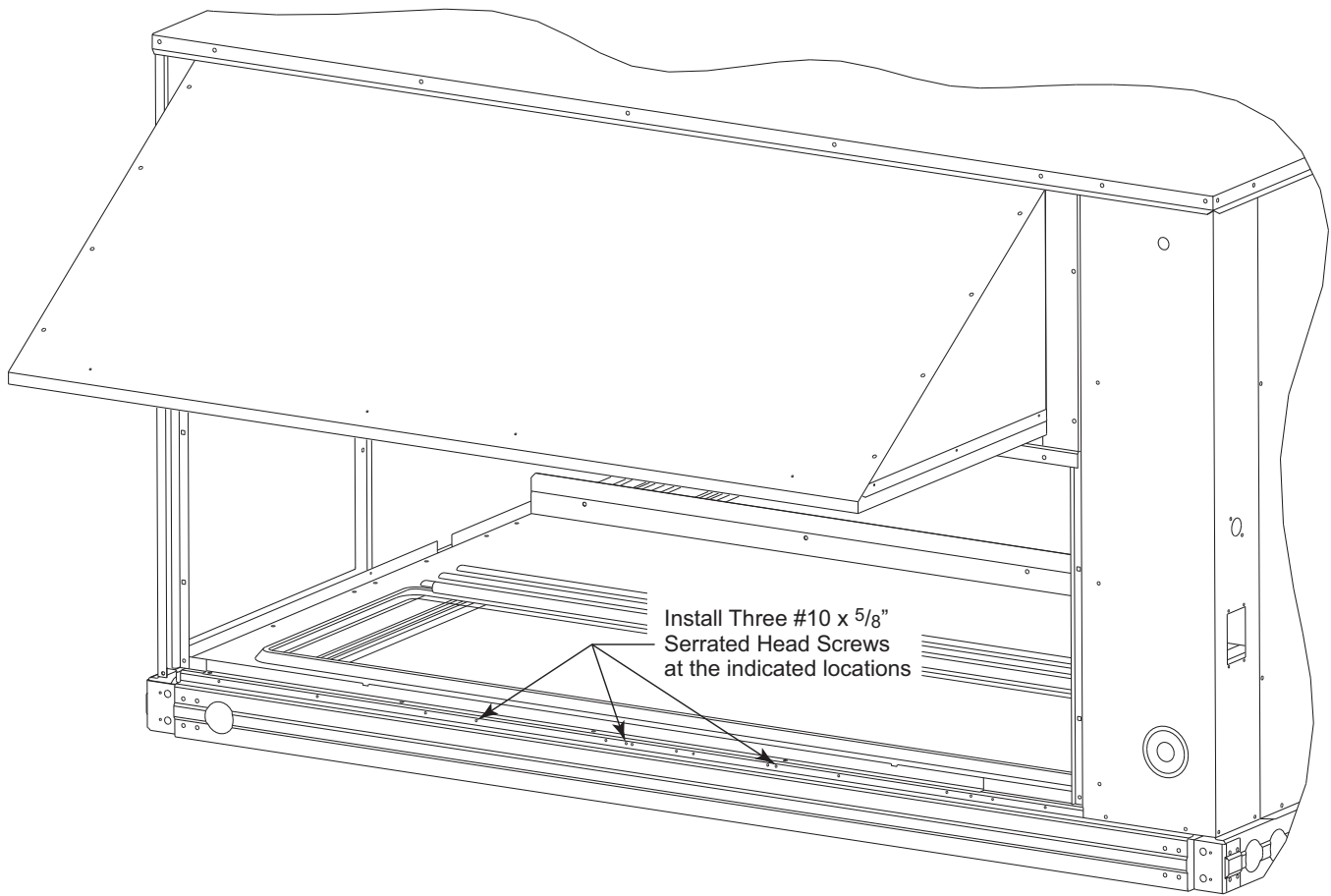
2. Install Support Bracket (50HE400966) to holes in the base rail, as shown in Fig. 5, using four #10 x 5/8" Serrated Head screws (AL48AM217)



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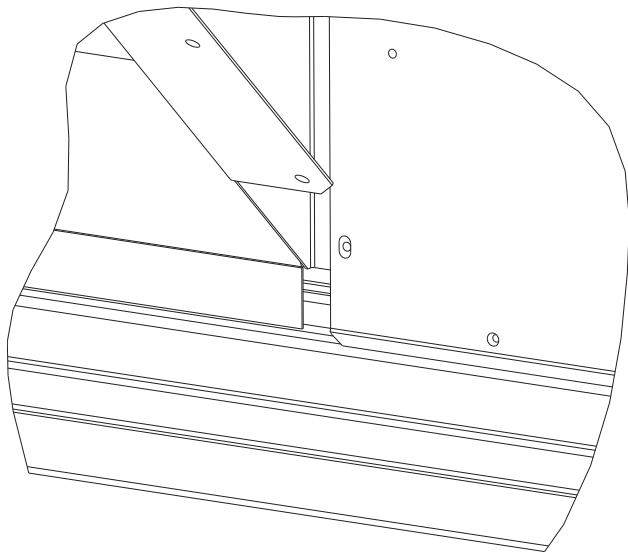
**Fig. 5 - Install Support Bracket to Base Rail for Vertical Return Air Applications**

3. Install three #10 x 5/8" Serrated Head screws (AL48AM217) in the three locations shown in Fig. 6. Screws should be installed very loose.
4. Place power exhaust fan assembly on lower flange of power exhaust opening as shown in Fig. 7. Make sure that all three screws line up in the slots in the power exhaust bottom flange.



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**Fig. 6 - Install Three Screws to Locate Power Exhaust Fan Assembly for Vertical Return Air Applications**

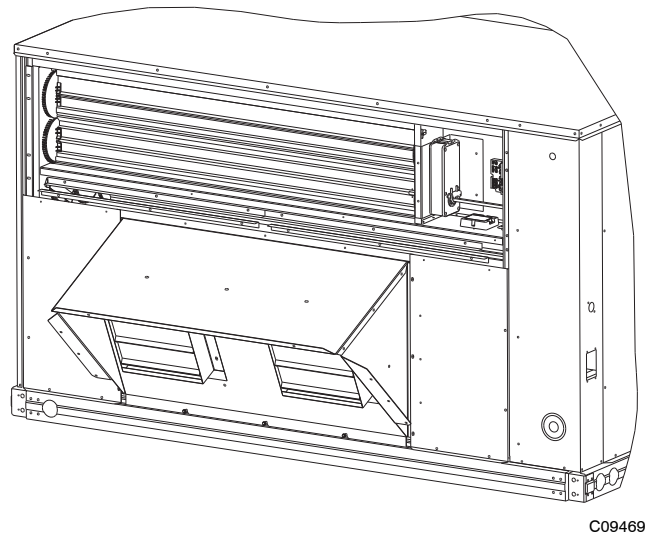


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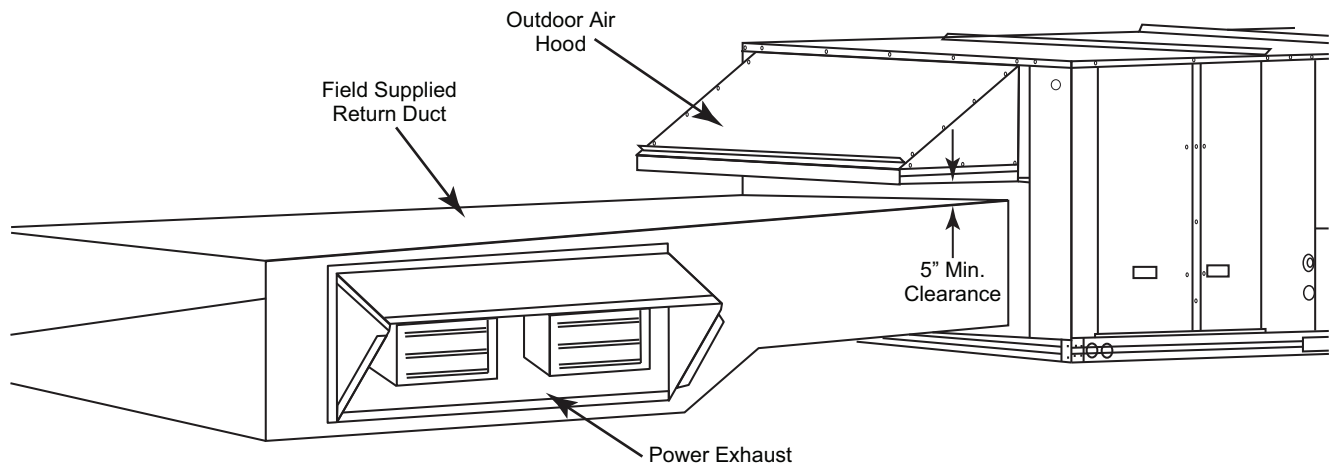
**Fig. 7 - Install Power Exhaust Fan Assembly on Vertical Return Air Applications**

5. Install three  $\frac{1}{4}$ -14 x  $\frac{3}{4}$ " Gasket Head screws (AL31AZ308) in the three locations at the top flange of the Power Exhaust Fan assembly.
6. Tighten the three screws at the bottom of the Power Exhaust Fan assembly, installed in step 3 above.
7. Install the left block-off panel with two #10 x  $\frac{5}{8}$ " Serrated Head screws (AL48M217) at the bottom edge. Make sure the top edge of left block-off panel is behind the flange of the upper economizer panel. Install three  $\frac{1}{4}$ -14 x  $\frac{3}{4}$ " Gasket Head screws (AL31AZ308) to secure the left block-off panel to the flange on the power exhaust fan assembly. Install four #10 x  $\frac{7}{8}$ " Gasket Head screws (AL31AZ219) to secure the left block-off plate to the unit corner post and the upper economizer panel.
8. Remove two small plug access plates located in the economizer motor compartment. The economizer motor compartment is accessible by removing the control box side economizer hood screen, if the economizer hood is already installed on the unit.
9. Route the PL-9 plug, supplied with the power exhaust fan assembly, through the bottom plug access hole in the economizer motor compartment and through the top plug access hole. Route the PL-9 through the grommet located in the top left corner of the control box.
10. Connect the 6 pin plug PL-9 from the wiring harness into the 6 pin plug of the power exhaust fan assembly. Make sure that the PL-9 connection is made inside the control box.
11. Bundle up excess wire of the motor harness and secure with wire ties. When bundling wires, be sure to gather wires as close as possible so that the wires can not contact moving parts for the power exhaust fans or the economizer mechanisms.
12. Replace plug access plates in economizer motor compartment.

13. Install the right block-off panel with two #10 x  $\frac{5}{8}$ " Serrated Head screws (AL48AM217) at the bottom edge. Make sure the top edge of the right block-off panel is behind the flange of the upper economizer panel. Install three  $\frac{1}{4}$ -14 x  $\frac{3}{4}$ " Gasket Head screws (AL31AZ308) to secure the right block-off panel to the flange of the power exhaust fan assembly. Install four #10 x  $\frac{7}{8}$ " Gasket Head screws (AL31AZ219) to secure the right block-off panel to the unit corner post and upper economizer panel.
14. Install six  $\frac{1}{4}$ -14 x  $\frac{3}{4}$ " Gasket Head screws (AL31AZ308) in three holes in the left and right side block-off panels to prevent water leakage into the unit. These holes are for mounting the power exhaust in the shipping position but are not needed for accessory power exhaust applications.
15. Apply silicone caulking to corners and flanges of power exhaust fan assembly at the block-off panels to prevent water leakage.
16. Replace control box access panel.



**Fig. 8 - Power Exhaust Block-Off Panels Installed for Vertical Return Air Applications**



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**Fig. 9 - Typical Horizontal Air Return Application**

### Power Exhaust Fan Assembly Instructions for Horizontal Return Air Applications

Use the following instructions for horizontal return air duct applications of the power exhaust fan assembly. See Fig. 9.

1. A transition in the duct height is required. To assure that the transition required will accommodate the exhaust opening size begin at least 3 feet away from the outside air hood. Any obstruction closer than 3 feet will interfere with airflow and result in rain entering the hood through the filters.
2. Provide a 45.21" wide x 23.2" high opening in the side of the return air duct, as shown in Fig. 10.

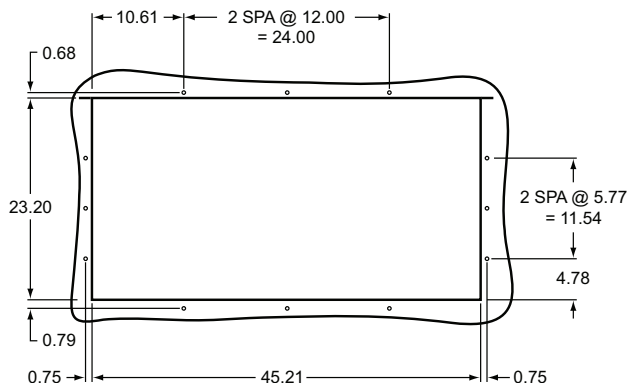
3. Provide engagement holes for  $\frac{1}{4}$ -14 x  $\frac{3}{4}$ " Gasket Head screws (AL31AZ308) around the opening as shown in Fig. 10.
4. Apply silicone caulking to corners and back side of mating flanges of the power exhaust fan assembly.
5. Set the power exhaust hood assembly into the opening in the duct, top lip first.
6. Lift the assembly to allow the bottom corner tabs to hook over the opening in the duct work (see Fig. 11).

### ⚠ CAUTION

#### CUT HAZARD

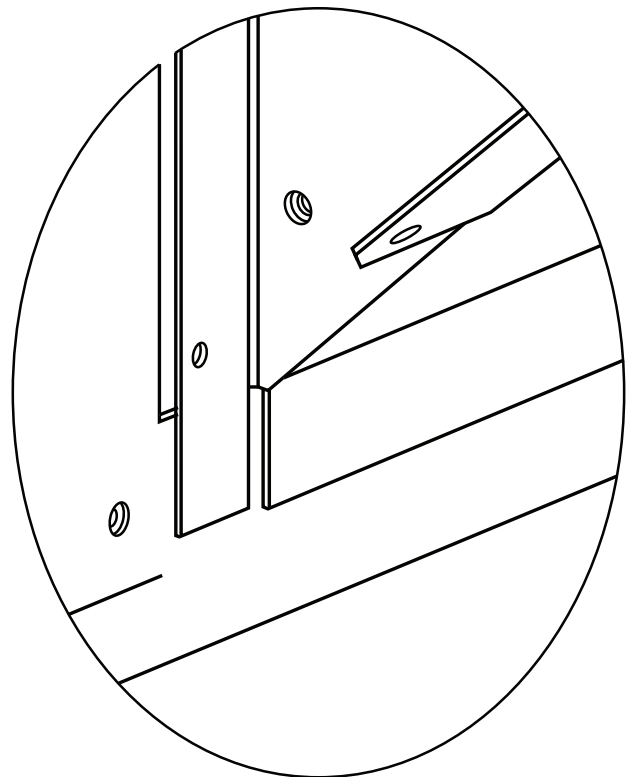
Failure to follow this caution may result in personal injury.

Sheet metal parts may have sharp edges or burrs. Use care and wear appropriate protective clothing, safety glasses and gloves when handling parts and servicing air conditioning equipment.



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**Fig. 10 - Horizontal Discharge Mounting Opening**



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**Fig. 11 - Hood Assembly Placed in Duct Work**

7. Install 3  $\frac{1}{4}$ -14 x  $\frac{3}{4}$ " Gasket Head screws (AL31AZ308) along the top of the hood.

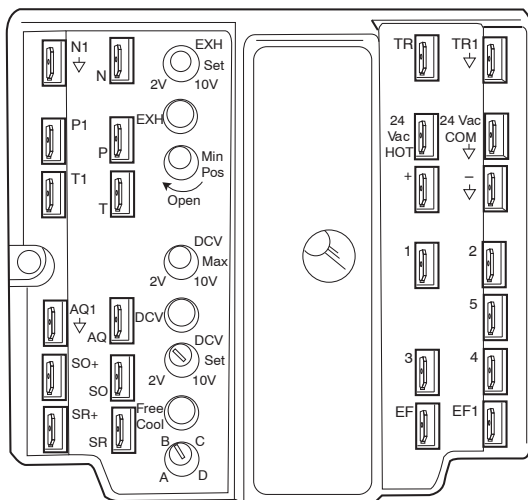


8. Install 3  $\frac{1}{4}$ -14 x  $\frac{3}{4}$ " Gasket Head screws (AL31AZ308) along the bottom of the hood.
9. Remove shipping tape from damper blades.
10. Remove two small plug access plates located in the economizer motor compartment. The economizer motor compartment is accessible by removing the economizer hood screen, if the economizer hood is already installed on the unit.
11. Connect wiring harness (50HE401639) to power exhaust assembly PL9 to extend harness if needed.
12. Route the PL-9 plug, supplied with the power exhaust fan assembly, through the bottom plug access hole in the economizer motor compartment and through the top plug access hole. Route the PL-9 through the grommet located in the top left corner of the control box.
13. Connect the 6 pin plug PL-9 from the wiring harness into the 6 pin plug of the power exhaust fan assembly. Make sure that the PL-9 connection is made inside the control box.
14. Bundle up excess wire of the motor harness and secure with wire ties. When bundling wires, be sure to gather wires as close as possible so that the wires can not contact moving parts for the power exhaust fans or the economizer mechanisms.
15. Replace plug access plates in economizer motor compartment.
16. Replace the control box access panel.

## POWER EXHAUST FUNCTIONAL CHECK

**For Units with Economizer IV Controls  
(HH63AW001 - W7212 Honeywell Controller)**

1. With main power shut off, mark minimum position on Economizer IV controller. See Fig. 12.

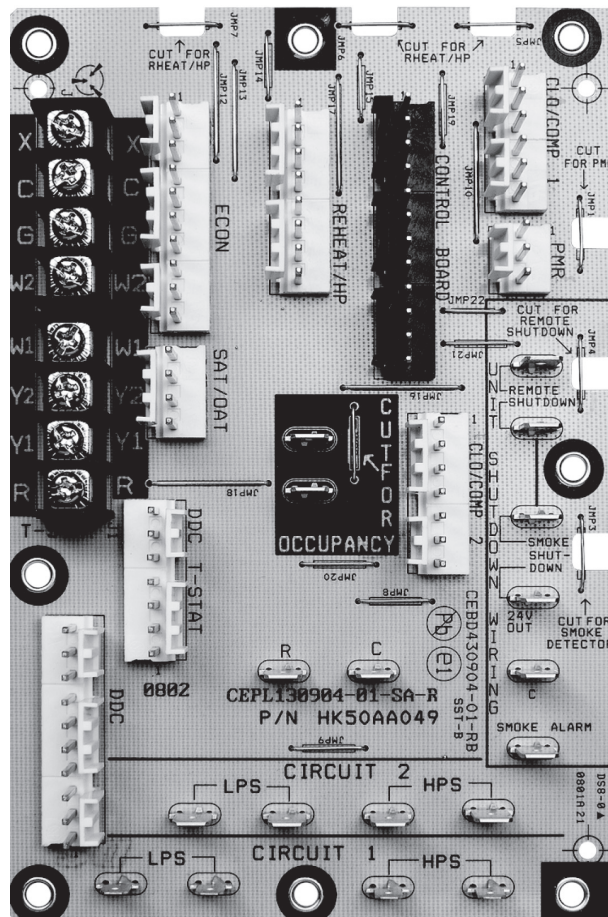


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**Fig. 12 - Economizer IV Controller  
(HH63AW001 - W7212 Honeywell Controller)**

2. Controller must be in occupied mode to energize the power exhaust fans. To set the controller to occupied mode, check the "CUT FOR OCCUPANCY" jumper on the Central Terminal Board (see Fig. 13).

- If the jumper has not been cut, proceed to step 3.
  - If the jumper has been cut, place a jumper wire across the OCCUPANCY terminal.
3. Place jumper wire on thermostat inputs across terminals R and G to activate a call for indoor fan to energize. See Fig. 13.



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**Fig. 13 - Central Terminal Board**

4. Energize main power to the unit.
5. Turn the minimum position potentiometer (MIN POS) on the Economizer IV controller clockwise to open until the exhaust LED (EXH) lights up. See Fig. 12.
6. Dry contacts on the Economizer IV controller should close and energize the Power Exhaust Relay (PER). The power exhaust should turn on.
7. If the power exhaust fan does not turn on, de-energize main power to the unit and then check the power exhaust installation wiring.
8. Set the unit back to its original configuration by turning the minimum position potentiometer (MIN POS) counter-clockwise, back to the marked setting and remove the jumpers placed in steps 2 and 3 of this procedure.

For units that do not have the Economizer IV Controller (HH63AW001 - W7212 Honeywell Controller) see the Service and Maintenance Manual for the base unit for power exhaust functional check instructions.

## **START-UP**

Refer to the base unit's Service and Maintenance Manual for detailed Start-up instructions.