

AEM01FB0A/AEP01FB0A Economizers are used with PGF/PAF/PHF 018-036 units for automatic sensor-controlled introduction of outdoor air into the system through an electro-mechanically controlled damper.

STEP 1:

Check for correct number of parts. See list below.

- 1 - Economizer Assembly
- 1 - Economizer Base
- 1 - Economizer Snout
- 1 - Wire Harness
- 1 - Wiring Diagram Sticker
- 4 - #10 - 16 x ½ Hex Screws
(Self-tapping)

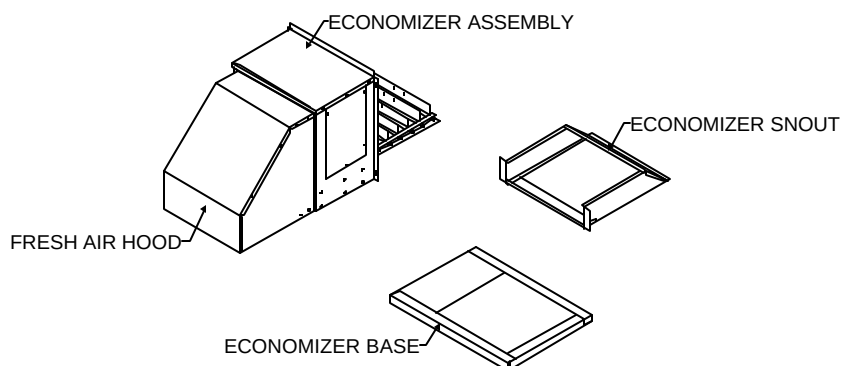


Figure 1

STEP 2:

Remove discharge air sensor and wire harness from Economizer.

STEP 3:

Disconnect all power to unit.

STEP 4:

Remove the return air access panel and return air duct cover. (See Figure 2).

STEP 5:

Remove electrical access panel.

STEP 6:

Remove the screws on the unit top and disconnect plug from the fan motor to the electric compartment of unit, then remove top of unit.

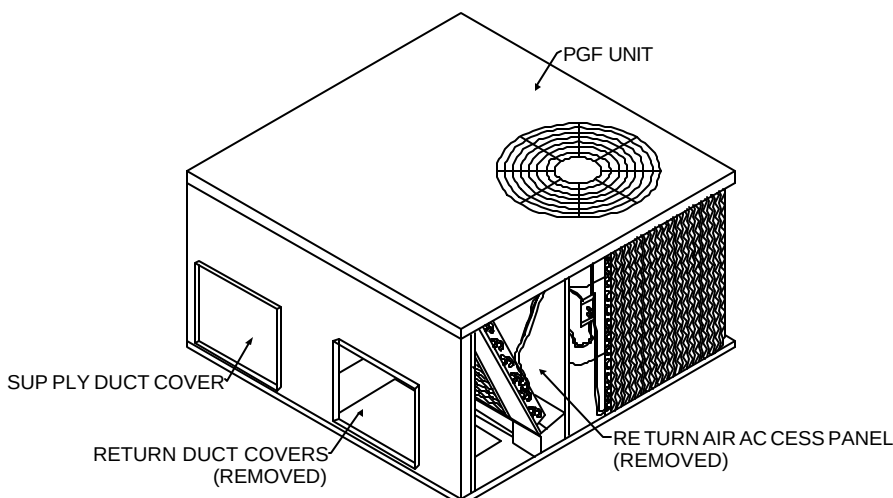


Figure 2

STEP 7:

Route the cable through the unit as shown. (See Figure 3). The short gray wires will be used for the discharge air sensor. Then wire the harness into the low voltage of unit per diagram.

STEP 8:

Install the discharge sensor in blower section of the unit. Drill a hole in the divider wall and mount the sensor as shown in Figure 3.

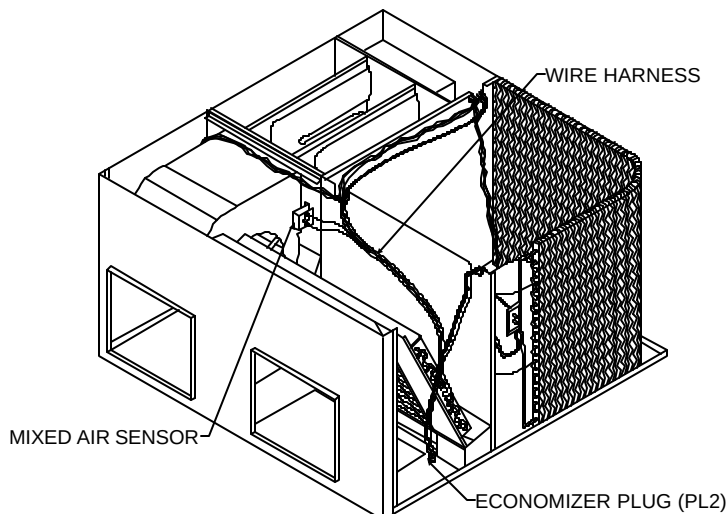


Figure 3

STEP 9:

Place the adhesive backed wiring diagram on the electrical access door by the unit diagram.

STEP 10:

Insert Economizer Base through return access panel and place over bottom return opening as shown in Figure 4.

STEP 11:

Insert Economizer Snout through return access panel and place over bottom return opening as shown in Figure 5.

STEP 12:

Then slide economizer assembly through horizontal return duct opening, letting it rest on the Economizer Base. Then using the self-tapping screws provided to secure to face of unit.

STEP 13:

Make the connection of the Economizer plug to the unit Economizer plug. See the enclosed Honeywell® specification data for operation and check out.

STEP 14:

Install all removed panels. Being sure to plug fan motor back in the unit low voltage compartment.

STEP 15:

Turn power back on to the unit.

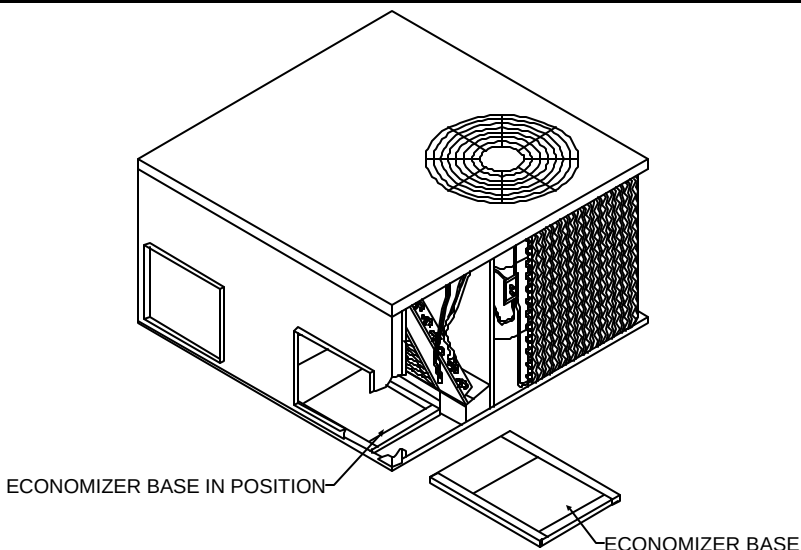


Figure 4

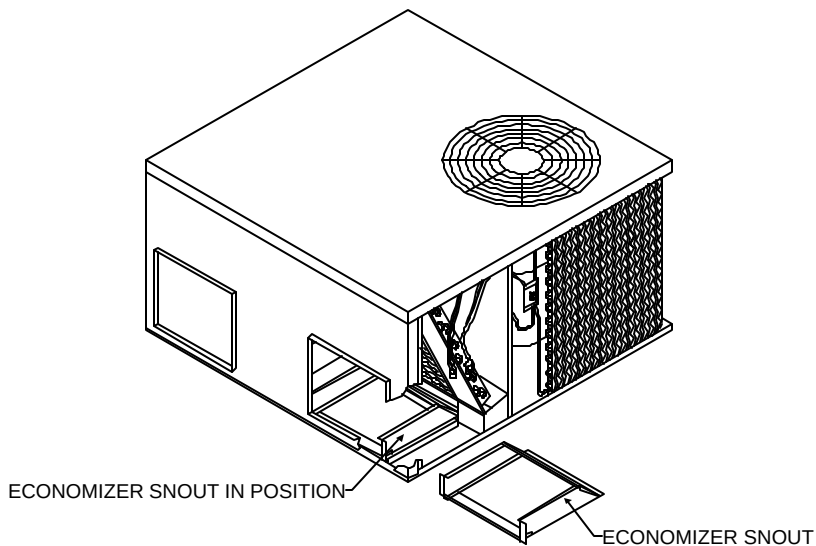


Figure 5

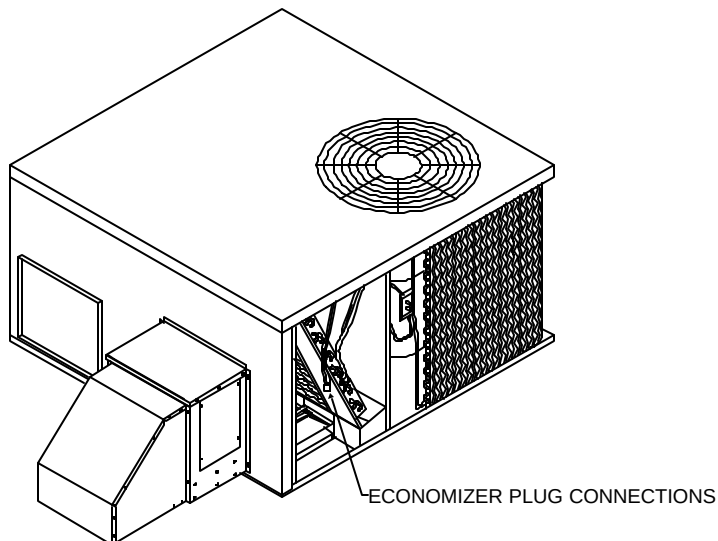
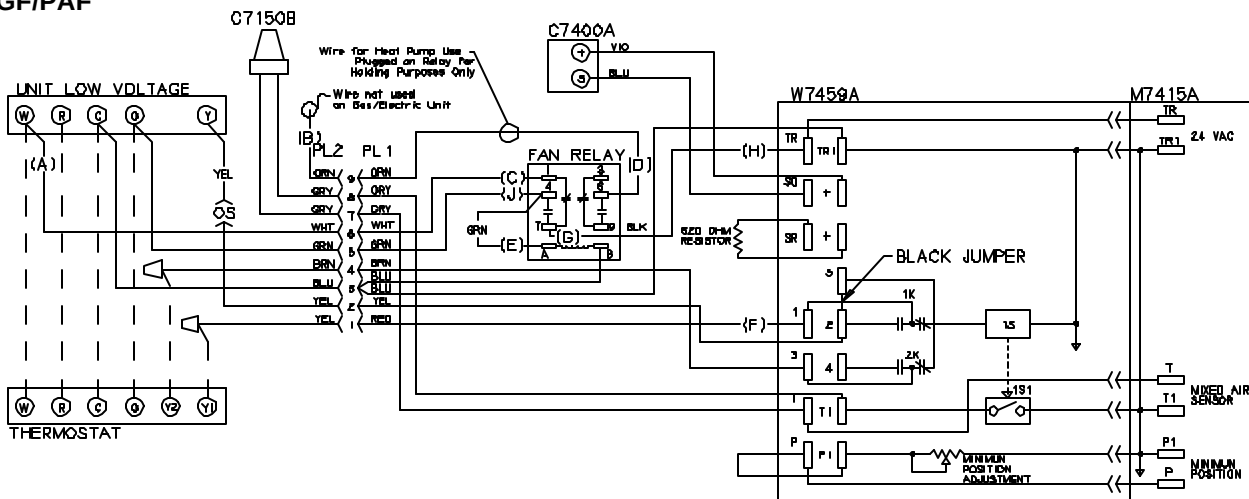


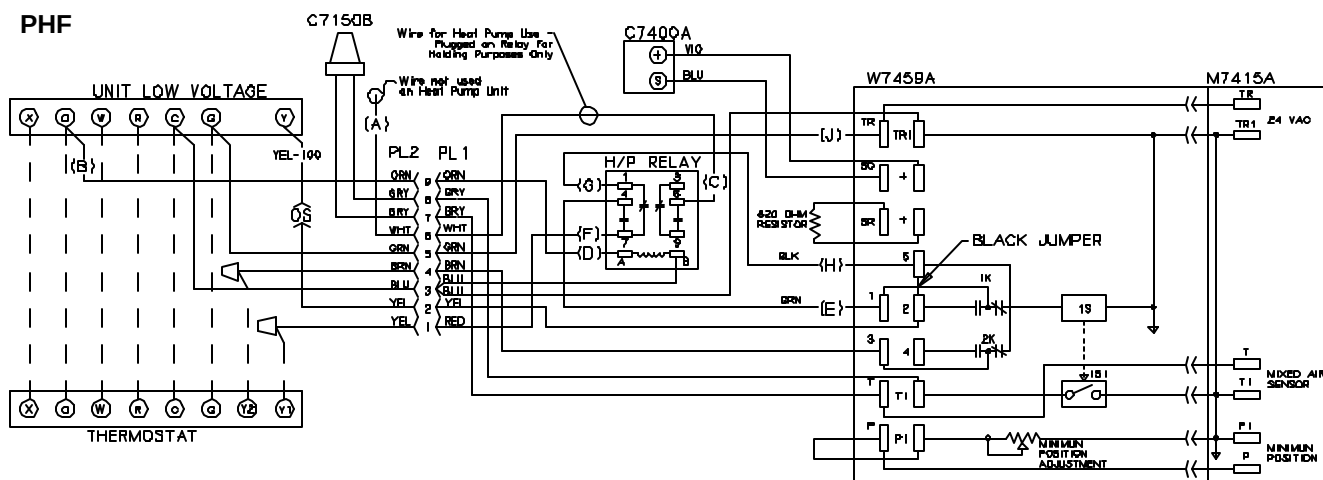
Figure 6

AEM01FB0A MODULATING ECONOMIZER

PGF/PAF



PHF



Steps to rewire PGF/PAF to a PHF

STEPS	WIRE NAME	WIRE COLOR	PGF/PAF LOCATION	PHF LOCATION
1	A	WHT - WHITE	"W" - UNIT LOW VOLT AGE	TAPED - NOT USED
2	B	ORN - OR ANGE	TAPED - NOT USED	"O" - UNIT LOW VOLT AGE
3	C	WHT - WHITE	"1" - FAN RE LAY	"6" - HEAT PUMP RE LAY
4	D	ORN - OR ANGE	"6" - FAN RE LAY	"A" - HEAT PUMP RE LAY
5	E	GRN - GREEN	"A" - FAN RE LAY	"1" - W7459 - LOGIC MOD ULE
6	F	RED - RED	"1" - W7459 - LOGIC MODULE	"7" - HEAT PUMP RE LAY
7	G	BLK - BLACK	"7" - FAN RE LAY	"1" - HEAT PUMP RE LAY
8	H	BLK - BLACK	"TR" W7459 - LOGIC MODULE	"5" - W7459 - LOGIC MOD ULE
9	J	GRN - GREEN	"4" - FAN RE LAY	"TR" - W7459 - LOGIC MOD ULE

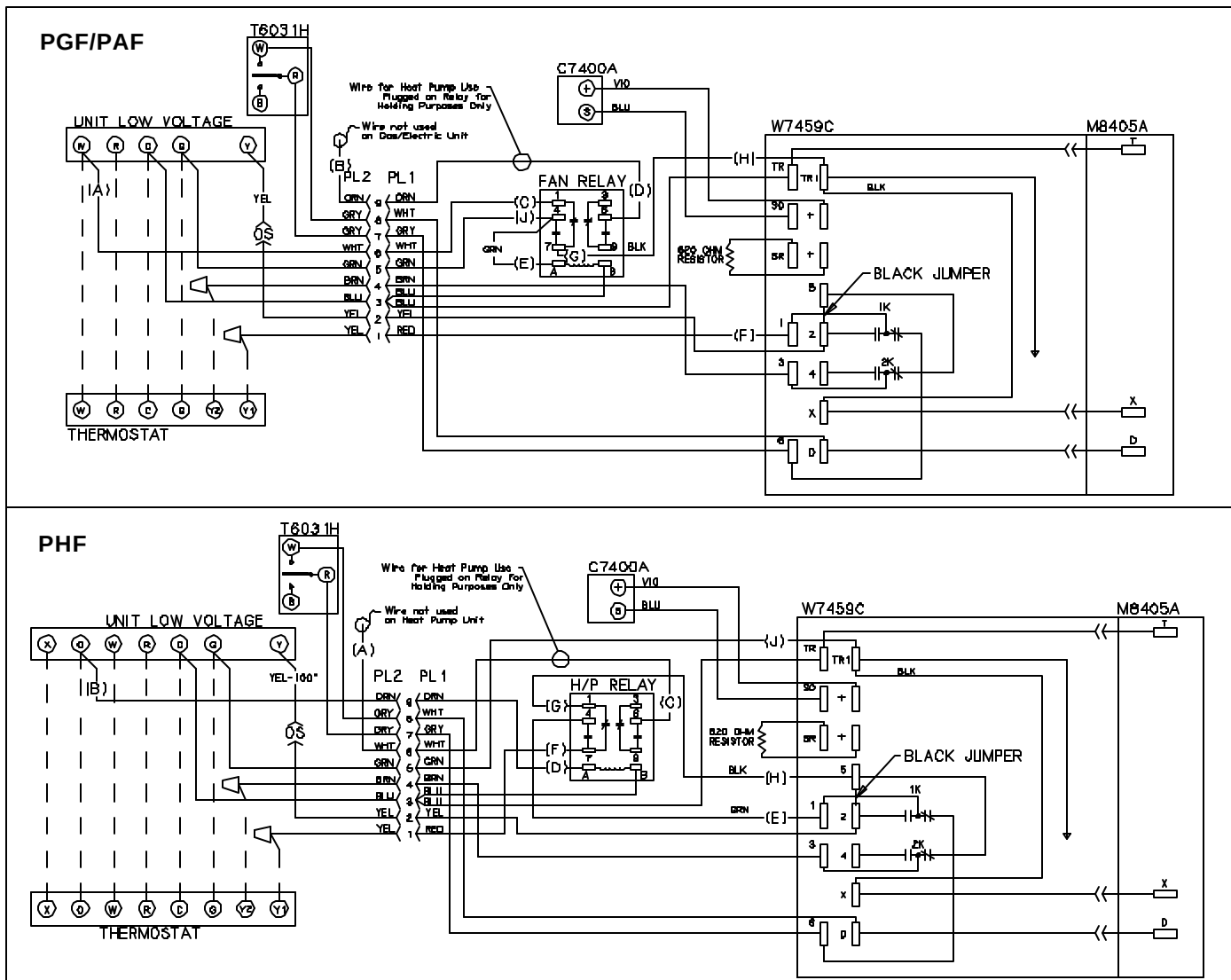
COMPONENT CODE

C7400 Fresh Air Sensor
PL1/PL2 Economizer Plug (Male/Female)
M7415A Damper Actuator 24v
W7459A Logic Module
C7150B Mixed Air Sensor

Notes:

1. Connect mixed air sensor red to "T" and white to "T1".
2. Unit wiring shown as reference only. Check unit wiring for actual unit wiring.
3. Relays 1K and 2K activate when the Outdoor Air Enthalpy is higher than the Return Air Enthalpy.
4. Factory installed resistor should be removed only if C7400 Differential Enthalpy Sensor is added.
5. Y2 must be energized for the compressor to operate.

AEP01FB0A 3-POSITION ECONOMIZER



Steps to rewire PGF/PAF to a PHF

STEPS	WIRE NAME	WIRE COLOR	PGF/PAF LOCATION	PHF LOCATION
1	A	WHT - WHITE	"W" - UNIT LOW VOLT AGE	TAPED - NOT USED
2	B	ORN - ORANGE	TAPED - NOT USED	"O" - UNIT LOW VOLT AGE
3	C	WHT - WHITE	"1" - FAN RE LAY	"6" - HEAT PUMP RE LAY
4	D	ORN - ORANGE	"6" - FAN RE LAY	"A" - HEAT PUMP RE LAY
5	E	GRN - GREEN	"A" - FAN RE LAY	"1" - W7459 - LOGIC MOD ULE
6	F	RED - RED	"1" - W7459 - LOGIC MODULE	"7" - HEAT PUMP RE LAY
7	G	BLK - BLACK	"7" - FAN RE LAY	"1" - HEAT PUMP RE LAY
8	H	BLK - BLACK	"TR1" W7459 - LOGIC MODULE	"5" - W7459 - LOGIC MOD ULE
9	J	GRN - GREEN	"4" - FAN RE LAY	"TR1" - W7459 - LOGIC MOD ULE

COMPONENT CODE

C7400 Fresh Air Sensor
 PL1/PL2 Economizer Plug (Male/Female)
 M8405A Damper Actuator 24v
 W7459C Logic Module
 T6031H Mixed Air Sensor

Notes:

- Unit wiring shown as reference only. Check unit wiring for actual unit wiring.
- Relays 1K and 2K activate when the Outdoor Air Enthalpy is higher than the Return Air Enthalpy.
- Factory in stalled resistor should be removed only if C7400 Differential Enthalpy Sensor is added.
- Y2 must be energized for the compressor to operate.