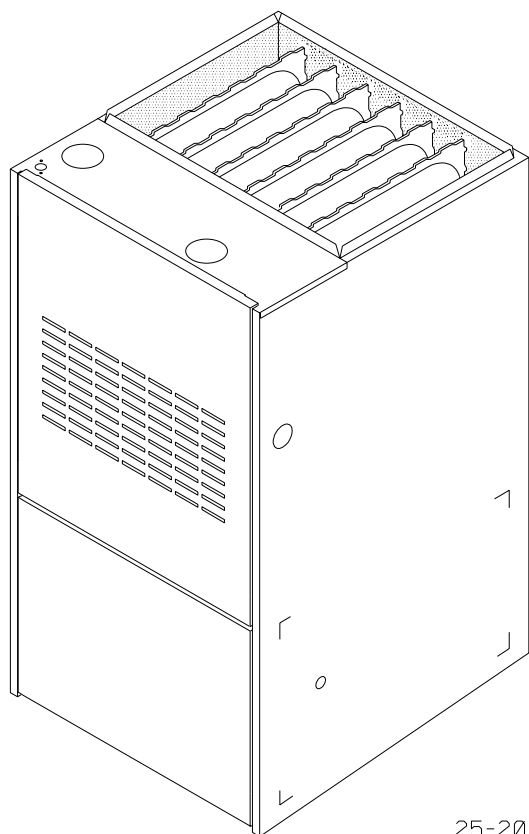


Technical Support Manual



25-20-66

Models

NTGM050EFA2
NTGM075EGA2
NTGM100EHA2
NTGM125EKA2

GNK050N12A2
GNK075N14A2
GNK100N16A2
GNK125N20A2

Manufactured by:

International Comfort Products Corporation (USA)
Lewisburg, TN USA 37091

Condensing Gas Furnaces



Save This Manual For Future Reference

Manufacturers Number (Mfr No -See Rating Plate)				NTGM050EF/GNK050N12A							
Specifications				Circulation Air Blower Data							
GENERAL	Gas Type	Nat	LP	Type & Size	10-8	Filt Type	Washable				
	Input (Btuh) Std/Alt.	50,000	50,000								
	Output (Btuh) Std/Alt.	45,500	45,500								
	Temp. Rise (°F)	40-70	40-70								
GAS & IGNITION	Electrical (Volts/Hz/FLA)	115/60/5.3	115/60/5.3	Motor Amps/RPM	4.6/1050	Filt Size (")	16x25x1				
	Transformer Size (VA)	40	40								
	T'stat Heat Anticipator	.30	.30								
	Gas Valve	HW SV9500	HW SV9500								
COMBUSTION	Regulation Type	SNAP	SNAP	Motor Type/ H.P.	PSC/1/3	Min. Cool	1.5				
	Manifold Press. (Inch's WC)	3.5	10.0								
	Std. Main Orifices (No/Size)	2/#42	2/#54								
	Pilot Orifice Size	.018	.011								
LIMITS & CONTROLS	Ignition Type/Series	HW HSP	HW HSP	Cap. MFD/Volts	5/370	Cap. (Tons)	3				
	Lock-Out Time	---	---								
	Flue Outlet Size (Inches)	2	2								
	Std. Outlet Temp (°F)	<140	<140								
LIMITS & CONTROLS	Comb. Blower (MFD/Volts)	4/250	4/250	Air Delivery in Cubic Feet per Minute (C.F.M.) (Furnace Rated @0.5" WC ESP)	TAP	LOW	MED L	MED H	HIGH		
	Std. Pressures (Inch's of WC)	@Blower	@Burner Box							Differential	
	5' No Elbows	-2.30	-1.10								-2.4
	40' +5-90° DWV Elbows	-2.20	-2.20								-2.0
LIMITS & CONTROLS	Rollout Switch	250	250	External Static Pressure Inches of W.C.	.10	718	840	1109	1473		
	Limit Control Setting (°F)	160	160								
	Auxiliary Limit (°F)	130	130								
	Fan Control (Type)	HW ST9120	HW ST9120								
LIMITS & CONTROLS	Fan Control On	60	60	External Static Pressure Inches of W.C.	.20	719	838	1094	1431		
	(Timed-Secs) Off	60,90,120,150	60,90,120,150								
	Std. Pressure Sw. (Part No)	1010895	1010895								
	Press Differential (Close)	1.62	1.62								
LIMITS & CONTROLS	Press Differential (Open)	1.38	1.38	External Static Pressure Inches of W.C.	.30	714	837	1086	1396		
	High Alt. Press. Sw (Part No)	1008817	1008817								
	Press Differential (Close)	1.40	1.40								
	Press Differential (Open)	1.18	1.18								

Manufacturers Number (Mfr No -See Rating Plate)				NTGM075EG/GNK075N14A																																																																																			
Specifications				Circulation Air Blower Data																																																																																			
GENERAL	Gas Type	Nat	LP	Type & Size	10-8 6.8/1050 PSC/1/2 7.5/370	Filt Type Filt Size (") Min. Cool Cap. (Tons) Max. Cool Cap. (Tons)	Washable 16x25x1 2 3.5																																																																																
	Input (Btuh) Std/Alt.	75,000	75,000																																																																																				
	Output (Btuh) Std/Alt.	67,500	67,500																																																																																				
	Temp. Rise (°F)	40-70	40-70																																																																																				
GAS & IGNITION	Electrical (Volts/Hz/FLA)	115/60/7.5	115/60/7.5	Air Delivery in Cubic Feet per Minute (C.F.M.) (Furnace Rated @0.5" WC ESP) <table><tr><th>TAP</th><th>LOW</th><th>MED L</th><th>MED H</th><th>HIGH</th></tr><tr><td>.10</td><td>778</td><td>984</td><td>1263</td><td>1576</td></tr><tr><td>.20</td><td>786</td><td>1003</td><td>1249</td><td>1532</td></tr><tr><td>.30</td><td>790</td><td>1003</td><td>1244</td><td>1489</td></tr><tr><td>.40</td><td>788</td><td>1001</td><td>1215</td><td>1432</td></tr><tr><td>.50</td><td>781</td><td>982</td><td>1186</td><td>1371</td></tr><tr><td>.60</td><td>765</td><td>962</td><td>1146</td><td>1308</td></tr><tr><td>.70</td><td>743</td><td>923</td><td>1094</td><td>1229</td></tr></table> Air Delivery in Liters Per Second (L/S) (Furnace Rated @0.5" WC ESP) <table><tr><th>TAP</th><th>LOW</th><th>MED L</th><th>MED H</th><th>HIGH</th></tr><tr><td>.10</td><td>367</td><td>464</td><td>596</td><td>744</td></tr><tr><td>.20</td><td>371</td><td>473</td><td>589</td><td>723</td></tr><tr><td>.30</td><td>373</td><td>473</td><td>587</td><td>703</td></tr><tr><td>.40</td><td>372</td><td>472</td><td>573</td><td>676</td></tr><tr><td>.50</td><td>369</td><td>463</td><td>560</td><td>647</td></tr><tr><td>.60</td><td>361</td><td>454</td><td>541</td><td>617</td></tr><tr><td>.70</td><td>351</td><td>436</td><td>516</td><td>580</td></tr></table>				TAP	LOW	MED L	MED H	HIGH	.10	778	984	1263	1576	.20	786	1003	1249	1532	.30	790	1003	1244	1489	.40	788	1001	1215	1432	.50	781	982	1186	1371	.60	765	962	1146	1308	.70	743	923	1094	1229	TAP	LOW	MED L	MED H	HIGH	.10	367	464	596	744	.20	371	473	589	723	.30	373	473	587	703	.40	372	472	573	676	.50	369	463	560	647	.60	361	454	541	617	.70	351	436	516	580
	TAP	LOW	MED L					MED H	HIGH																																																																														
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Pilot Orifice Size	.018	.011																																																																																					
Ignition Type/Series	HW HSP	HW HSP																																																																																					
Lock-Out Time	---	---																																																																																					
COMBUSTION	Flue Outlet Size (Inches)	2,2 ¹ / ₂ , 3	2,2 ¹ / ₂ , 3																																																																																				
	Std. Outlet Temp (°F)	<140	<140																																																																																				
	Comb. Blower (MFD/Volts)	4/250	4/250																																																																																				
	Std. Pressures (Inch's of WC)	@Blower	@Burner Box	Differential																																																																																			
LIMITS & CONTROLS	5' No Elbows	-2.30	-1.10	-2.2																																																																																			
	40' +5-90° DWV Elbows	-2.05	-1.15	-1.9																																																																																			
	Rollout Switch	200	200																																																																																				
	Limit Control Setting (°F)	190	190																																																																																				
LIMITS & CONTROLS	Auxiliary Limit (°F)	130	130																																																																																				
	Fan Control (Type)	HW ST9120	HW ST9120																																																																																				
	Fan Control On	60	60																																																																																				
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Manufacturers Number (Mfr No -See Rating Plate)				NTGM100EH/GNK100N16A					
Specifications				Circulation Air Blower Data					
GENERAL	Gas Type	Nat	LP	Type & Size	10-10 8.5/1050 PSC/1/2 10/370	Filt Type	Washable		
	Input (Btuh) Std/Alt.	100,000	100,000					Filt Size (")	16x25x1
	Output (Btuh) Std/Alt.	90,000	90,000						
	Temp. Rise (°F)	40-70	40-70						
	Electrical (Volts/Hz/FLA)	115/60/9.2	115/60/9.2						
Transformer Size (VA)	40	40							
T'stat Heat Anticipator	.30	.30	Cap. (Tons)	2					
			Max. Cool						
			Cap. (Tons)	4					
GAS & IGNITION	Gas Valve	HW SV9500	HW SV9500	Air Delivery in Cubic Feet per Minute (C.F.M.) (Furnace Rated @0.5" WC ESP)					
	Regulation Type	SNAP	SNAP						
	Manifold Press. (Inch's WC)	3.5	10.0	External Static Pressure Inches of W.C.	TAP	LOW	MED L	MED H	HIGH
	Std. Main Orifices (No/Size)	4/#42	4/#54		.10	954	1312	1698	1925
Pilot Orifice Size	.018	.011	.20		950	1292	1645	1853	
Ignition Type/Series	HW HSP	HW HSP	.30		946	1265	1596	1780	
Lock-Out Time	---	---	.40		915	1231	1530	1708	
			.50		878	1175	1455	1638	
			.60		830	1118	1362	1546	
			.70		778	1020	1241	1435	
COMBUSTION	Flue Outlet Size (Inches)	2,2 ¹ / ₂ ,3	2,2 ¹ / ₂ ,3	Air Delivery in Liters Per Second (L/S) (Furnace Rated @0.5" WC ESP)					
	Std. Outlet Temp (°F)	<140	<140						External Static Pressure Inches of W.C.
	Comb. Blower (MFD/Volts)	4/250	4/250	.10	450	619	801	908	
	Std. Pressures (Inch's of WC)	@Blower	@Burner Box	.20	448	610	776	874	
5' No Elbows	-2.40	-.10	.30	446	597	753	840		
40' +5-90° DWV Elbows	-1.98	-.20	.40	432	581	722	806		
			.50	414	555	687	773		
			.60	392	528	643	730		
			.70	367	481	586	677		
LIMITS & CONTROLS	Rollout Switch	200	200	External Static Pressure Inches of W.C.	Air Delivery in Liters Per Second (L/S) (Furnace Rated @0.5" WC ESP)				
	Limit Control Setting (°F)	180	180						
	Auxiliary Limit (°F)	130	130		.10	450	619	801	908
	Fan Control (Type)	HW ST9120	HW ST9120		.20	448	610	776	874
	Fan Control On	60	60		.30	446	597	753	840
	(Timed-Secs) Off	60,90,120,150	60,90,120,150		.40	432	581	722	806
	Std. Pressure Sw. (Part No)	1010895	1010895		.50	414	555	687	773
	Press Differential (Close)	1.62	1.62		.60	392	528	643	730
	Press Differential (Open)	1.38	1.38		.70	367	481	586	677
	High Alt. Press. Sw (Part No)	1008817	1008817						
Press Differential (Close)	1.40	1.40							
Press Differential (Open)	1.18	1.18							

Manufacturers Number (Mfr No -See Rating Plate)				NTGM125EK/GNK125N20A				
Specifications				Circulation Air Blower Data				
GENERAL	Gas Type	Nat	LP	Type & Size Motor Amps/RPM Motor Type/ H.P. Cap. MFD/Volts	11.8-10.6 9.8/900 PSC/3/4 10/370	Filt Type Filt Size (") Min. Cool Cap. (Tons) Max. Cool Cap. (Tons)	Washable (2)16x25 3.5 5	
	Input (Btuh) Std/Alt.	125,000	125,000					
	Output (Btuh) Std/Alt.	113,125	113,125					
	Temp. Rise (°F)	45-75	45-75					
	Electrical (Volts/Hz/FLA)	115/60/10.5	115/60/12.0					
	Transformer Size (VA)	40	40					
	T'stat Heat Anticipator	.30	.30					
GAS & IGNITION	Gas Valve	HW SV9500	HW SV9500	External Static Pressure Inches of W.C.	Air Delivery in Cubic Feet per Minute (C.F.M.) (Furnace Rated @0.5" WC ESP)			
	Regulation Type	SNAP	SNAP					
	Manifold Press. (Inch's WC)	3.5	10.0					
	Std. Main Orifices (No/Size)	5/#42	5/#54					
Pilot Orifice Size	.018	.011						
Ignition Type/Series	HSP	HSP						
Lock-Out Time	---	---						
COMBUSTION	Flue Outlet Size (Inches)	3	3					
	Std. Outlet Temp (°F)	<140	<140					
	Comb. Blower (MFD/Volts)	4/250	4/250					
	Std. Pressures (Inch's of WC)	@Blower	@Burner Box	Differential				
	5' No Elbows	-2.40	-.17	-2.23				
	40' +5-90° DWV Elbows	-2.16	-.20	-1.86				
LIMITS & CONTROLS	Rollout Switch	200	200	External Static Pressure Inches of W.C.	Air Delivery in Liters Per Second (L/S) (Furnace Rated @0.5" WC ESP)			
	Limit Control Setting (°F)	190	190					
	Auxiliary Limit (°F)	130	130					
	Fan Control (Type)	HW ST9120	HW ST9120					
	Fan Control On	60	60					
	(Timed-Secs) Off	60,90,120,150	60,90,120,150					
	Std. Pressure Sw. (Part No)	1010895	1010895					
	Press Differential (Close)	1.62	1.62					
	Press Differential (Open)	1.38	1.38					
	High Alt. Press. Sw (Part No)	1008817	1008817					
Press Differential (Close)	1.40	1.40						
Press Differential (Open)	1.18	1.18						

FAN CONTROL MODULE

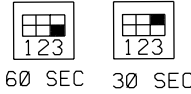
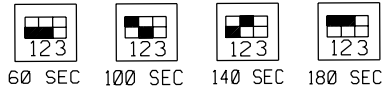
COOL ON DELAY: 30 SEC.
COOL OFF DELAY: 30 SEC.

HEAT OFF DELAY

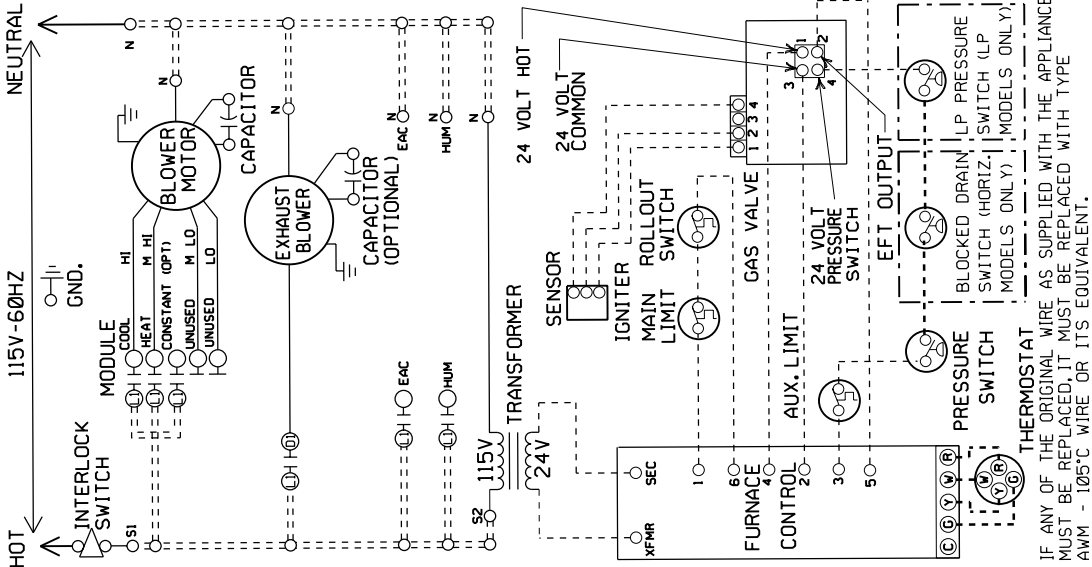
HEAT ON DELAY

EAC + HUM: 0.8 A MAX. COMBINED

FIELD TWINNING CONNECTIONS ARE ON EDGE OF CIRCUIT BOARD. USE TWINNING KIT NAH003WK01. MATCH Z1 AND Z2 CONNECTIONS TO SAME POINTS ON 2ND FURNACE CONTROL. ADD LOW VOLTAGE WIRING AND RELAY PER TWINNING KIT INSTRUCTION MANUAL.

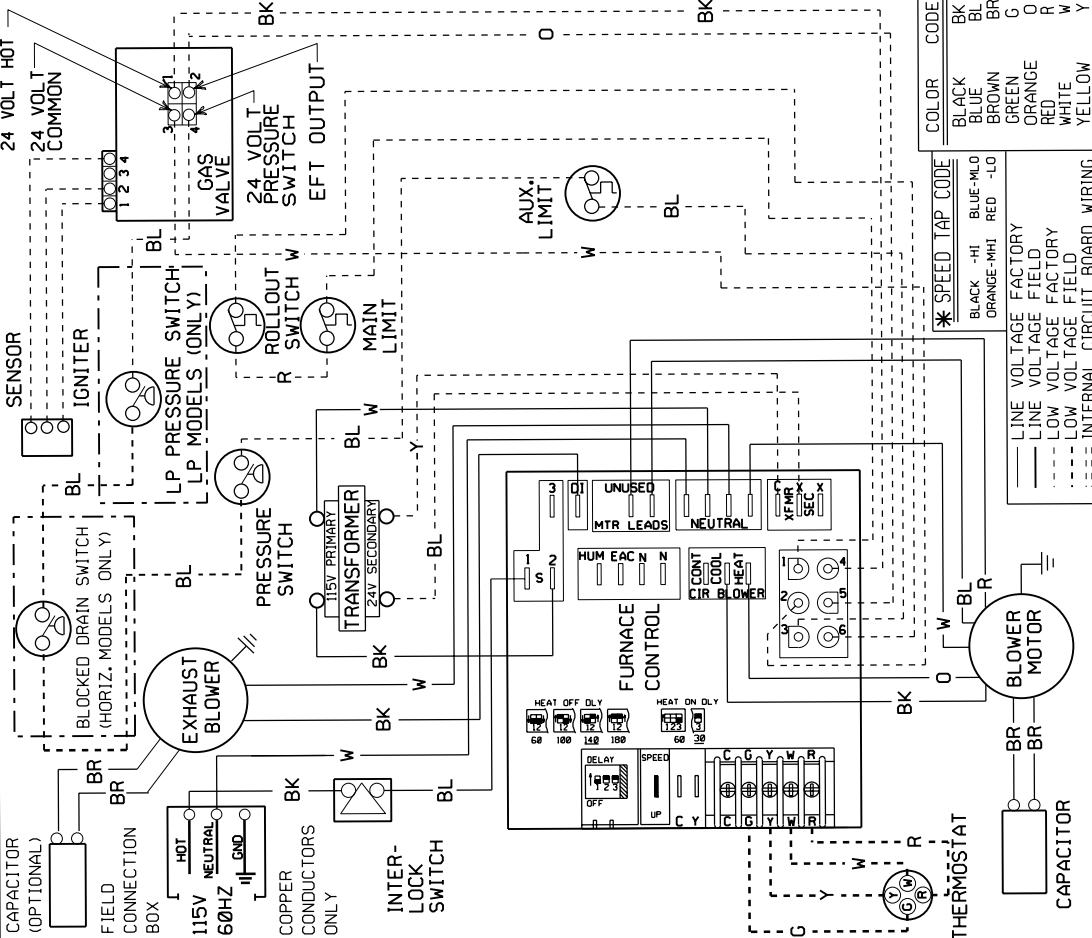


LADDER DIAGRAM



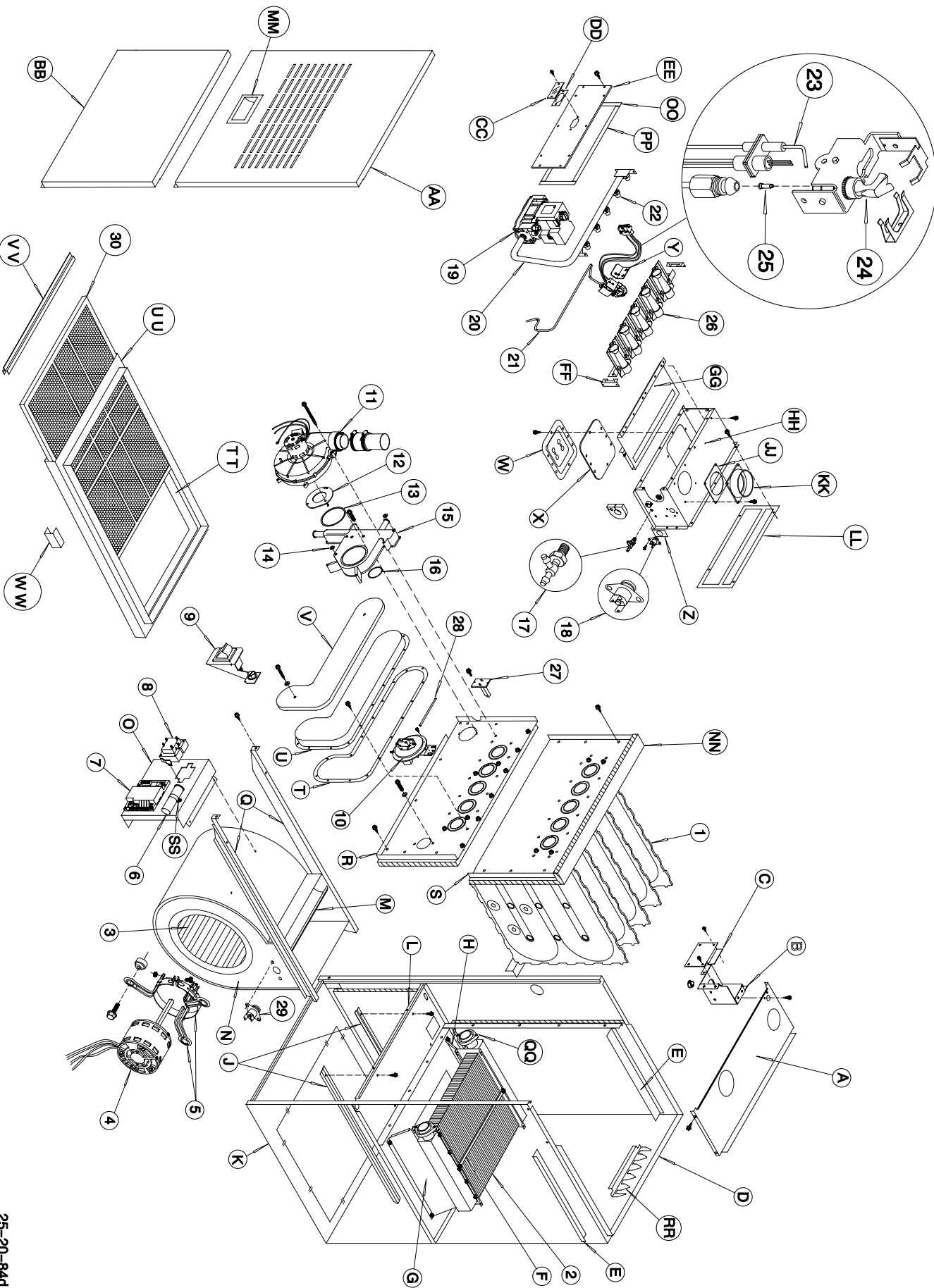
IF ANY OF THE ORIGINAL WIRE AS SUPPLIED WITH THE APPLIANCE MUST BE REPLACED, IT MUST BE REPLACED WITH TYPE AWM - 105°C WIRE OR ITS EQUIVALENT.

DANGER: ELECTRICAL SHOCK HAZARD
DISCONNECT BEFORE SERVICING



* SEE TABLE IN MANUAL FOR C.F.M. VS. E.S.P. TO DETERMINE PROPER HEATING AND COOLING SPEED CONNECTIONS.

1011070



25-20-84d

Replacement Parts - NTGM/GNK

Models - NTGM050EFA2, NTGM075EGA2, NTGM100EHA2, NTGM125EKA2 (Natural Gas)
GNK050N12A2, GNK075N14A2, GNK100N16A2, GNK125N20A2 (Natural Gas)

Replacement part supplied will be current active part. For parts not listed, consult place of purchase.

Key No.	Description Functional	Part Number	050	075	100	125	Key No.	Description Non-Functional	Part Number	050	075	100	125
1	Heat Exchanger	1008876	1	-	-	-	A	Panel Top	1010607	1	1	-	-
		1008877	-	1	-	-			1010608	-	-	1	-
		1008878	-	-	1	-			1010609	-	-	-	1
		1008879	-	-	-	1	B	Box Field Connect	1010359	1	1	1	1
2	Coil Condenser	1010495	1	1	-	-	C	Cover Field Connect	1010360	1	1	1	1
		1010496	-	-	1	-	D	Casing	1010827	1	1	-	-
		1010497	-	-	-	1			1010828	-	-	1	-
3	Wheel Blower	600587	1	1	-	-			1010829	-	-	-	1
		601210	-	-	1	-	E	Baffle Circ Air	707010031	2	2	2	2
		1009147	-	-	-	1	F	Bracket Coil	1008743	1	1	-	-
4	Motor Blower	1009054	1	-	-	-			1008745	-	-	1	-
		1009053	-	1	-	-			1008747	-	-	-	1
		1009052	-	-	1	-	G	Bracket Mount Coil(RH)	1008694	1	1	1	1
		1008619	-	-	-	1	H	Bracket Mount Coil(LH)	1008693	1	1	1	1
5	Mount Motor Kit	609227	1	1	1	-	J	Rail Blower Slide	57059	2	2	2	2
		522020024	-	-	-	1	K	Casing Base	1010113	1	1	-	-
6	Capacitor 5/370V	1094954	1	-	-	-			1010114	-	-	1	-
	10/370V	1094956	-	-	1	1			1010115	-	-	-	1
	7.5/370V	1094239	-	1	-	-	L	Blower Partition	1010815	1	1	-	-
7	Control, Fan Timer	1009838	1	1	1	1			1010816	-	-	1	-
8	Transformer	1011103	1	1	1	1			1010817	-	-	-	1
9	Switch Door Interlock	1010886	1	1	1	1	M	Panel Cutoff Blwr	721020013	1	1	-	-
10	Switch Pressure	1010895	1	1	1	1			721020008	-	-	1	1
11	Blower Exhaust	1010527	1	1	1	1	N	Housing Blower	1010475	1	1	-	-
12	Restrictor Exh Blwr	1008696	1	1	-	-			1010479	-	-	1	-
		1009386	-	-	1	-			1010322	-	-	-	1
		1008699	-	-	-	1	O	Bracket Ctrl Board	1011178	1	1	1	1
13	O Ring (Exh Blwr)	1009035	1	1	1	1	Q	Hanger Blower	1010690	2	2	2	2
14	Washer Exh Blwr	1009037	2	2	2	2	R	Partition Frt Bot	1009489	1	-	-	-
15	Transition Asy	1010537	1	1	1	1			1009490	-	1	-	-
16	O Ring (Header Box)	1009036	1	1	1	1			1009491	-	-	1	-
17	Pressure Tap	1005606	1	1	1	1			1009492	-	-	-	1
18	Switch Limit Rollout	1005548	1	-	-	-	S	Partition Frt Top	1009485	1	-	-	-
		1010575	-	1	1	1			1009486	-	1	-	-
19	Valve Gas Nat & LP	1011024	1	1	1	1			1009487	-	-	1	-
20	Manifold Gas	1008733	1	-	-	-	T	Gasket Collector Box	1008676	1	1	-	-
		1008734	-	1	-	-			1008677	-	-	1	-
		1008735	-	-	1	-			1008678	-	-	-	1
		1008736	-	-	-	1	U	Collector Box	1008670	1	1	-	-
21	Tube Pilot	64930	1	1	1	1			1008671	-	-	1	-
22	Orifice Burner Nat #42	1004143	2	3	4	5			1008672	-	-	-	1
	LP #54	*1004142	2	3	4	5	V	Board Insul Coll Box	1008682	1	1	-	-
	High Altitude Orifice Nat #44	1065253	2	3	4	5			1008683	-	-	1	-
	LP #55	*1065255	2	3	4	5			1008684	-	-	-	1
	LP #56	*1065167	2	3	4	5	W	Cover Diaphragm	1068036	1	1	1	1
23	Igniter/Sensor with Clip	1009524	1	1	1	1	X	Diaphragm Silicone	1008763	1	1	1	1
24	Pilot Burner Assembly Nat & LP	1149856	1	1	1	1	Y	Bracket Pilot	1010901	1	1	1	1
25	Orifice Pilot Nat .020	1160403	1	1	1	1	Z	Gasket Limit Switch	1008778	1	1	1	1
	LP .011	1009136	-	-	-	-	AA	Door Louvered (NTGM ONLY)	1010184	1	1	-	-
26	Burner Asy	1008723	1	-	-	-			1010185	-	-	1	-
		1008724	-	1	-	-			1010186	-	-	-	1
		1008725	-	-	1	-			1010168	1	1	-	-
		1008726	-	-	-	1			1010169	-	-	1	-
27	Switch Limit (Main)	1010647	1	-	-	-			1010170	-	-	-	1
		34332903	-	1	-	1	BB	Door Blower	1010190	1	1	-	-
		1320547	-	-	1	-			1010192	-	-	1	-
28	Tube Sensor	1006298	1	1	1	1			1010257	-	-	-	1
29	Switch, Limit (Aux.)	1000735	1	1	1	1	CC	Viewport Cover Lexan	2480678	1	1	1	1
30	Filter 16" x 25" x 1/2"	1010365	1	1	1	2	DD	Gasket Viewport	1093666	1	1	1	1

* Only used when furnace has been converted to LP Gas

Replacement Parts - NTGM

Models - NTGM050EFA2, NTGM075EGA2, NTGM100EHA2, NTGM125EKA2 (Natural Gas)
 GNK050N12A2, GNK075N14A2, GNK100N16A2, GNK125N20A2 (Natural Gas)

Replacement part supplied will be current active part. For parts not listed, consult place of purchase.

Key No.	Description Non-Functional	Part Number	050	075	100	125
EE	Cover Burner Box	1008748	1	1	-	-
		1008749	-	-	1	-
		1008750	-	-	-	1
FF	Bracket Burner Box	1008722	2	2	2	2
GG	Baffle Burner Box	1008709	1	1	-	-
		1008710	-	-	1	-
		1008711	-	-	-	1
HH	Burner Box Asy	1010381	1	1	-	-
		1010382	-	-	1	-
		1010383	-	-	-	1
JJ	Gasket Air Intake	1008746	1	1	1	1
KK	Coupling Air Intake	1008744	1	1	1	1
LL	Gasket Burner Box	1008759	1	1	-	-
		1008760	-	-	1	-
		1008761	-	-	-	1
MM	Door Handle	1010073	1	1	1	1
NN	Gasket, Heat Exchanger	2480904	2	-	-	-
		2480905	-	2	-	-
		2480906	-	-	2	-
		2480907	-	-	-	2
OO	Seal, Burner Box Sides	1008755	2	2	2	2
PP	Seal, Burner Box	1008762	2	2	-	-
		1009243	-	-	2	-
		1009244	-	-	-	2
QQ	Gasket, Header Box	1010510	1	1	1	1
RR	Support, Heat Exchanger	1010092	1	-	-	-
		1010093	-	1	-	-
		1010098	-	-	1	-
		1010099	-	-	-	1
SS	Clamp, Capacitor	1095020	1	1	1	1
TT	Wrapper Filter Rack	741010039	1	1	1	2
UU	Front Filter Rack	741020001	1	1	1	2
VV	Cover Filter Plastic	2791043	1	1	1	2
WW	Clip Filter	1008482	3	3	3	3
(X)	PART NOT ILLUSTRATED					
(X)	Wire Harness	1011068	1	1	1	1
(X)	Pin Plastic Clip	2344276	3	3	3	3
(X)	Flexible Neoprene Coupling	1002522	2	2	2	2
(X)	Clamp Hose	1002793	4	4	4	4
(X)	Screen 2"	1007339	2	2	2	2
(X)	Screen 3"	1007340	2	2	2	2
(X)	Elbow Union	2971503	1	1	1	1
(X)	Manual Tech	440 03100200	1	1	1	1
(X)	Manual Install	440 011001 00	1	1	1	1
(X)	Manual Homeowners	441 021001 00	1	1	1	1
(X)	Flue Pipe, ABS 2" x 22"	1009527	1	1	1	1
(X)	Grommet, Vinyl	1009535	1	1	1	1
(X)	Bushing, Strm Rlf	1945287	1	1	1	1

Gas Conversion Kits - All models

Nat to LP NAHF002LP *1009509

LP to Nat *1009510

*Must be ordered from Service Parts